

# Testing and Analysis of Anti-Biofouling Coatings

NSRP Surface Preparation & Coatings Meeting  
Hampton, VA  
September 9, 2025

# Problem Overview

- Natural waterways contain microorganisms that attach, grow, and spread across surfaces
- This biofouling process can result in micro and macro issues including:
  - Clogged intakes and filters
  - Increased hull drag and corresponding performance decreases
  - Corrosion
- Mechanical removal is effective but can be time and labor intensive
- Legacy anti-fouling treatments often cause environmental damage

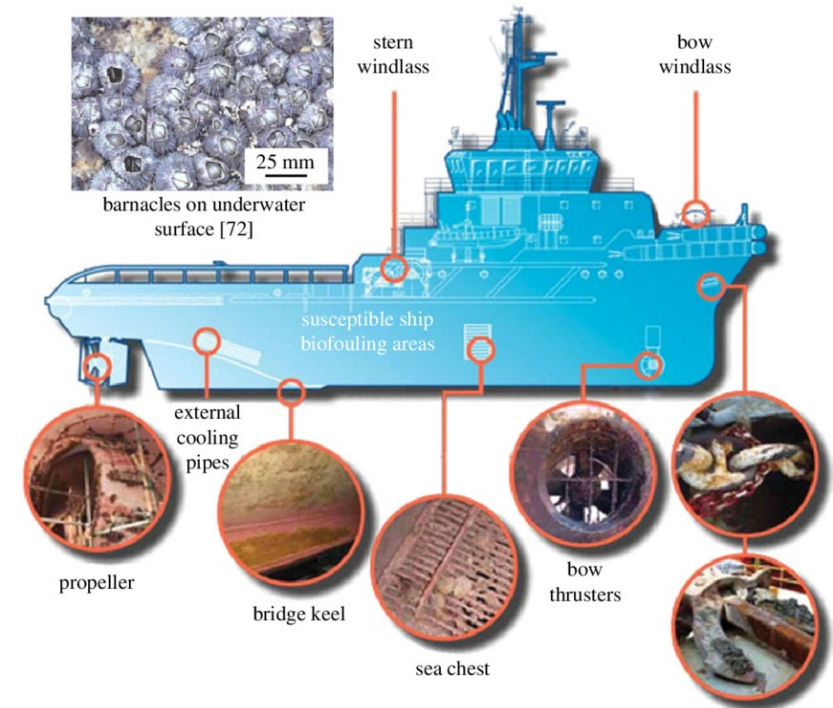
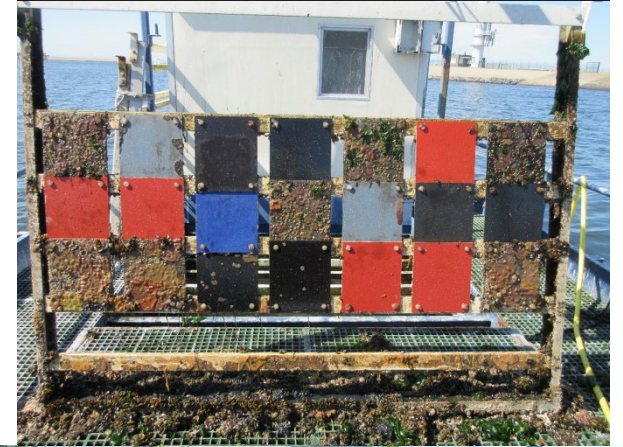


Image per Bixler "Biofouling: lessons from nature", 2015



# Proposed Solution

- Novel nano coating technologies have been developed with mission-specific optimization capabilities including:
  - Drag reduction
  - Corrosion prevention
  - Biofouling
- Thin coating layers are typically less than 0.001" and exhibit strong bonding strengths
- Incorporating nano coatings into ship maintenance can reduce cost and schedule while increasing efficiency

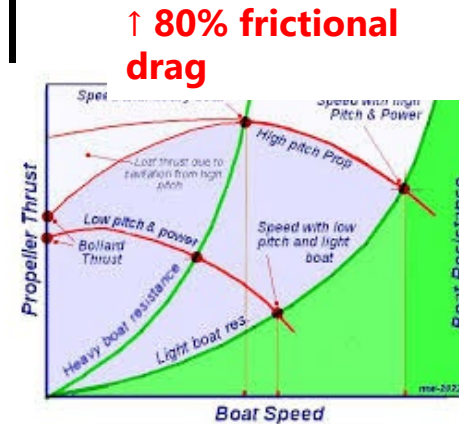


Images per Buitendijk "Tackling biofouling: Hull must be clean for shipping to be green", 2022

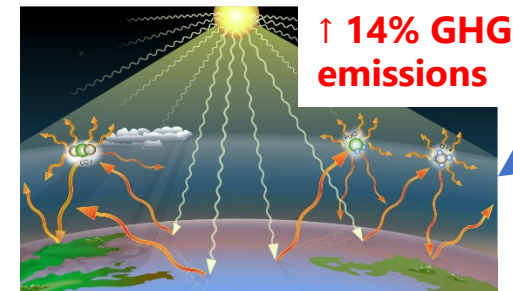


# Expected Benefits

- Shipyards and Navy have additional options for mitigating biofouling supported by NRL produced data
- Extend maintenance intervals for subsea components and water operating equipment
- ROI evaluations for methods and applications of coatings established

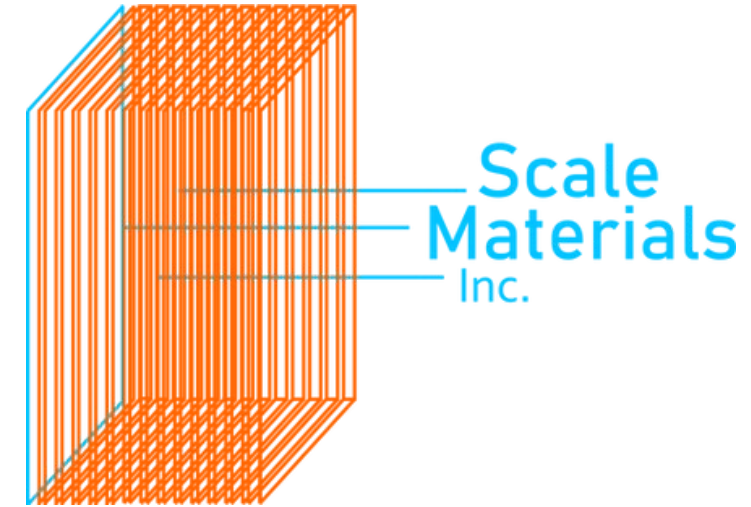


\*Gordon, Atlas of marine-fouling... 1992



\*Dobretsov, Expected effect of climate change on fouling ... 2009

# Participants



*Hepburn and Sons LLC*



**Newport News  
Shipbuilding**  
A Division of HII



# Evaluation Methods, Milestones and Schedule

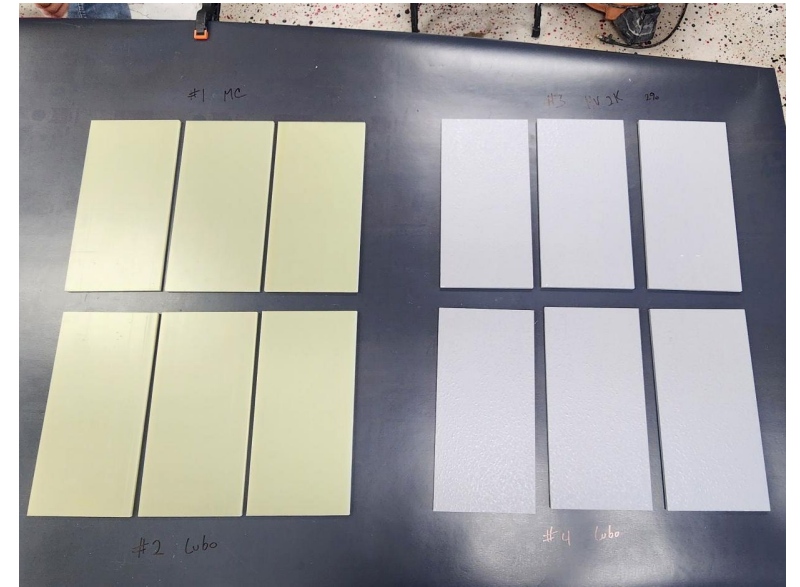
- Develop test plan in combination with vendors and NRL
- Enable coating formulation optimization
- Evaluate performance using variation on MIL-PRF-24647E paragraph 4.4.1
- Expose panels for 6 months in horizontal orientation
- Flow-test to evaluate final fouling state

	FEB-APR 2024	MAY-JUL 2024	JUL-SEP 2024	OCT-DEC 2024	JAN-MAR 2025	APR-JUNE 2025	JUL-SEP 2025
Tasking	Test Plan Development	Coupon Procurement and Preparation	Coating and Curing	Shipping and Baseline Prep	Testing		Evaluation and Reporting
Engagement	<div>△ Kick Off</div> <div>△ Test Plan</div>	<div>△ Coupons Delivered</div>		<div>△ Test Start</div> <div>△ Inspection</div>	<div>△ Inspection</div> <div>△ Inspection</div>	<div>△ Test End+Flow</div> <div>△ Inspection</div> <div>△ Test Report</div>	<div>△ Final Report</div>



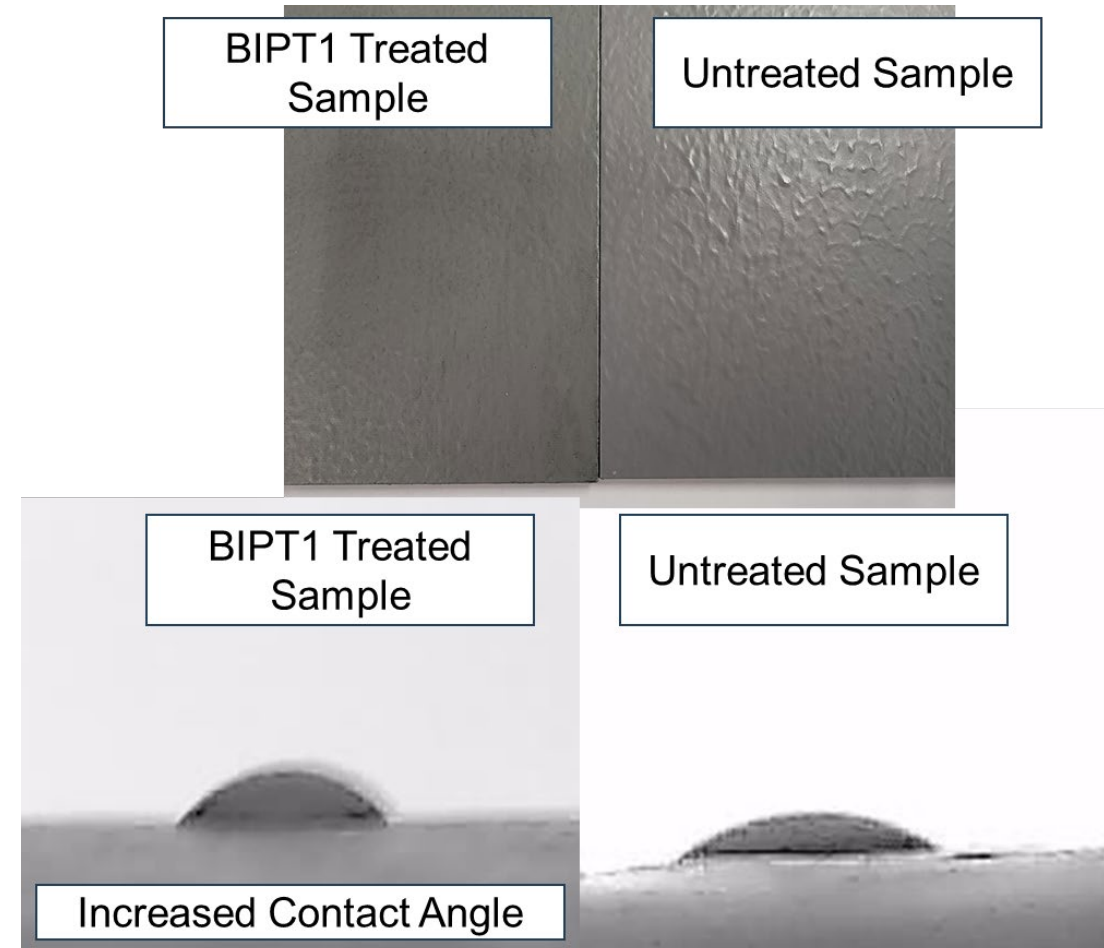
# Test Overview

- Fiberglass panels for exposure (12"x6"x0.25")
- 12 panels per vendor
  - 3 panels per rack
  - Allowed up to 4 variations of coating
- Evaluated simultaneously against conventional MIL-PRF-24647 variants: Interspeed 640, Intersleek 1100SR
- Caged, horizontal submersion in Biscayne Bay
- Monthly inspections of status
- Flow testing at NRL Key West facility at conclusion



# Approach

- Coval Technologies
  - Covalent bonding of polysiloxane
  - Hardness and durability of urethane
- BIOINTERPHASE
  - Bio-based polymer
  - Surface tension and biocatalysts
- Scale Materials
  - Zwitterions for AF
  - Customizable for targeted application

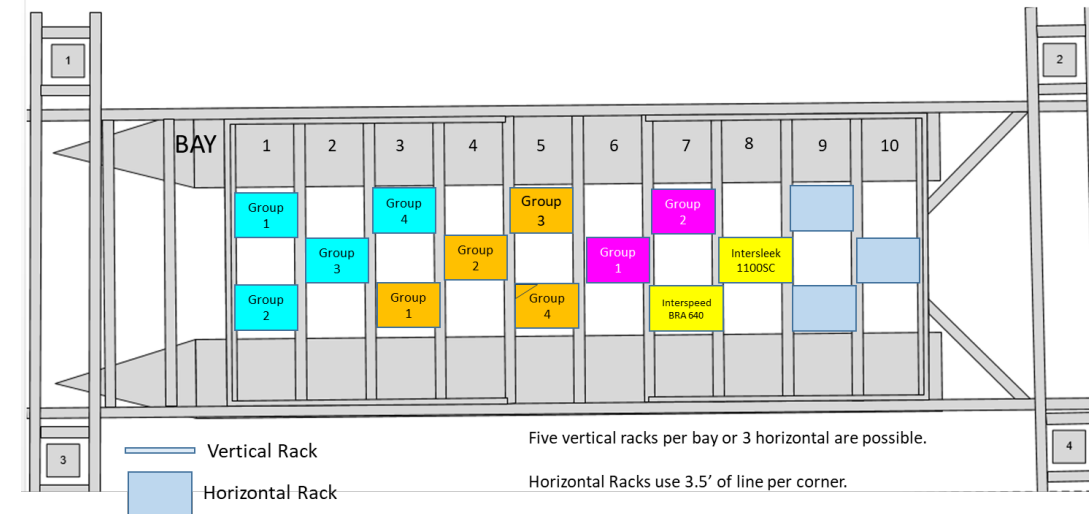
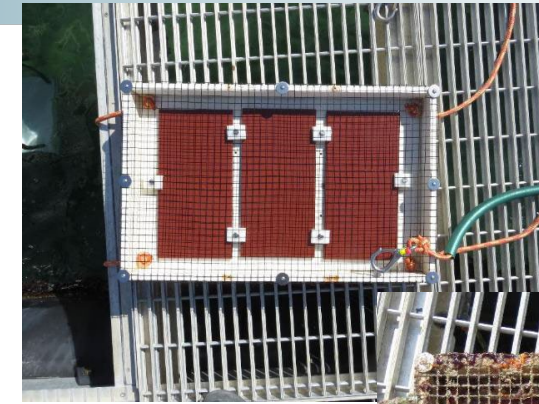


Evaluation of wetting contact surface angle alteration on panels by BIOINTERPHASE



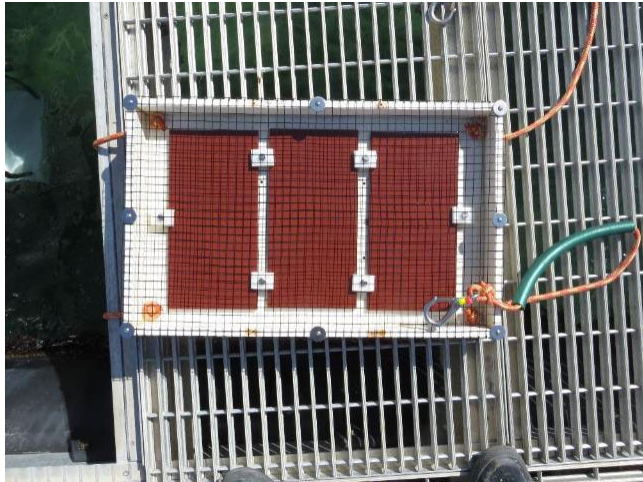
# Status

- Panels were installed in raft during week of 18 November 2024
- Inspections completed monthly by NRL from November 21, 2024 through May 1, 2025 (Pictures to follow)
- Flow testing delayed due the equipment issues at NRL. Flow testing now set for week of September 8<sup>th</sup>. (NCE Approved)
- The samples have been in water in Miami since the last inspection to prevent die-off.



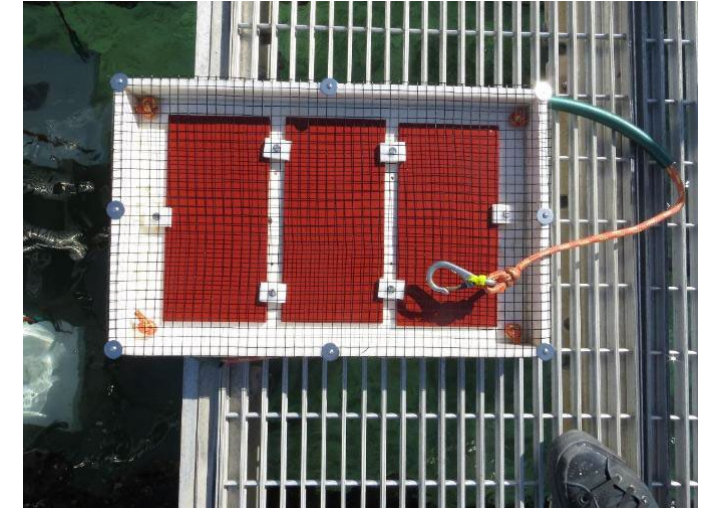


# Status - Control Panels



Interspeed  
BRA 640

**November 21, 2024**



Intersleek  
1100SC



Intersleek 1100 – 10-15% fouled  
most likely overgrowth  
anchored off test sample.

BRA 640 – 0%, fouled ablative  
coating.

**May 1, 2025**





# Status - BioInterphase



BIPB1



90% or more fouled with soft fouling, (black solitary tunicates, orange & brown colonial tunicates, white mat tunicates, dark brown encrusting bryozoans, light brown branching arborescent bryozoan), and possibly some hard fouling (mangrove oysters), under the others.

BIPQ1





# Status - BioInterphase



BIPT1



BIPX1



90% or more fouled with soft fouling, (black solitary tunicates, orange & brown colonial tunicates, white mat tunicates, dark brown encrusting bryozoans, light brown branching arborescent bryozoan), and possibly some hard fouling (mangrove oysters), under the others.





# Status - Coval

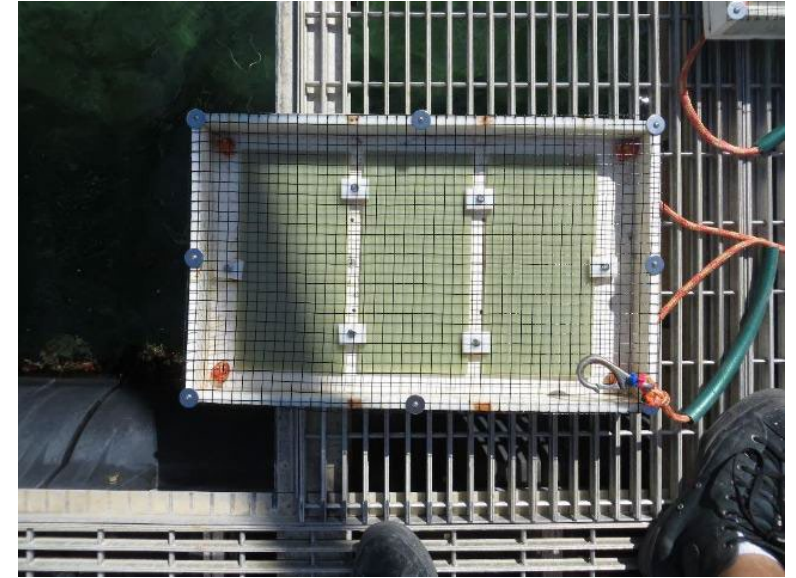


Group 1



95% or more fouled with soft fouling, (black solitary tunicates, dark brown encrusting bryozoans), and slight possibly of some hard fouling (mangrove oysters).

Group 2





# Status - Coval



Group 3



Group 3 - 90% or more fouled with soft fouling, (black solitary tunicates, pink tunicates, white mat tunicates, orange colonial tunicates), and some hard fouling (mangrove oysters).

Group 4 - 70% or more fouled with soft fouling, (black solitary tunicates, pink tunicates, and white mat tunicates, orange colonial tunicates), and some hard fouling (mangrove oysters).

Group 4





# Status – Scale Materials



Group 1

Group 1 - 95% or more fouled with soft fouling, (black solitary tunicates, pink tunicates, white mat tunicates, orange & brown colonial tunicates, light brown branching arborescent bryozoan), and slight possibly of some hard fouling (mangrove oysters).



Group 2



Group 2 - 95% or more fouled with soft fouling, (black solitary tunicates, pink tunicates, white mat tunicates, orange & brown colonial tunicates, light brown branching arborescent bryozoan, brown encrusting bryozoans), and some hard fouling (mangrove oysters).



# Findings and Path Forward

- Most samples appear not to have ablative properties like the Interspeed BRA 640 (control) as they are exhibiting heavy fouling. Biofouling consists of mostly soft organisms, with the possibility of some hard fouling.
- Panels will be removed from test rig and transported in seawater to Key West for flow testing during the week of September 8<sup>th</sup>.
- By having the samples immersed for 9 months continually, larger colonization has happened, showing which formulations are susceptible to specific types of soft and hard fouling. Additionally, the longer duration will aid in the flow channel exposure with determination of which systems show promise as “easy-release” because the larger growth generates more drag in flow.
- Report from NRL compiling the test results and interpretations will be developed and submitted to Hepburn.
- Final Report will be developed by Hepburn including any recommended follow-on activities regarding coatings.



# Questions?