

NSRP RA Project 2019-483-011

## Automated Detail Planning and Integrated Shipyard Operation with Engineering Data

ATI Project Manager: Nick Laney  
Program Technical Representative: Dan Sfiligoi (NASSCO)

PPPF Panel Meeting July 23, 2025

# Project Team



## Lead: SSI

Patrick Roberts, VP of Sales & Operations  
Rob Parker, Professional Services Manager  
Darren Guillory, Technical Solutions Specialist  
Craig Price, PLM Implementation Specialist



## HII Ingalls Shipbuilding

Tim Warren, Manager



## Fincantieri Marinette Marine

Rodney Klann, Methods Engineer



## GD Bath Iron Works

Griffin Day, Planning

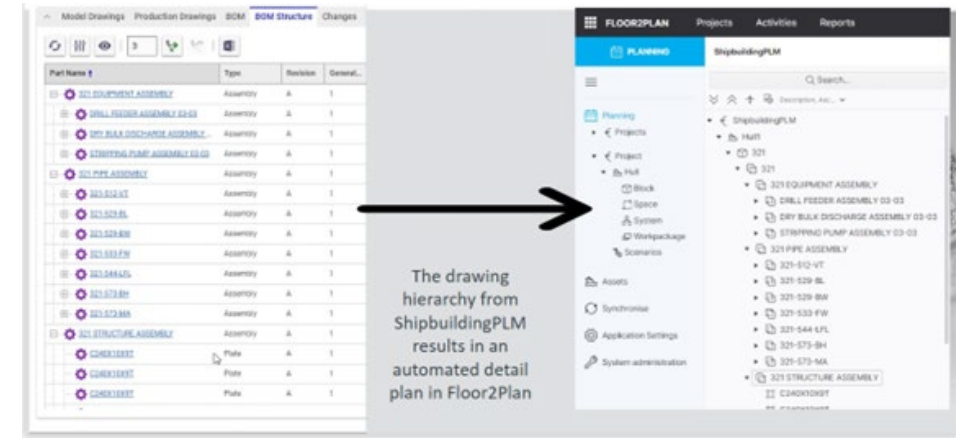
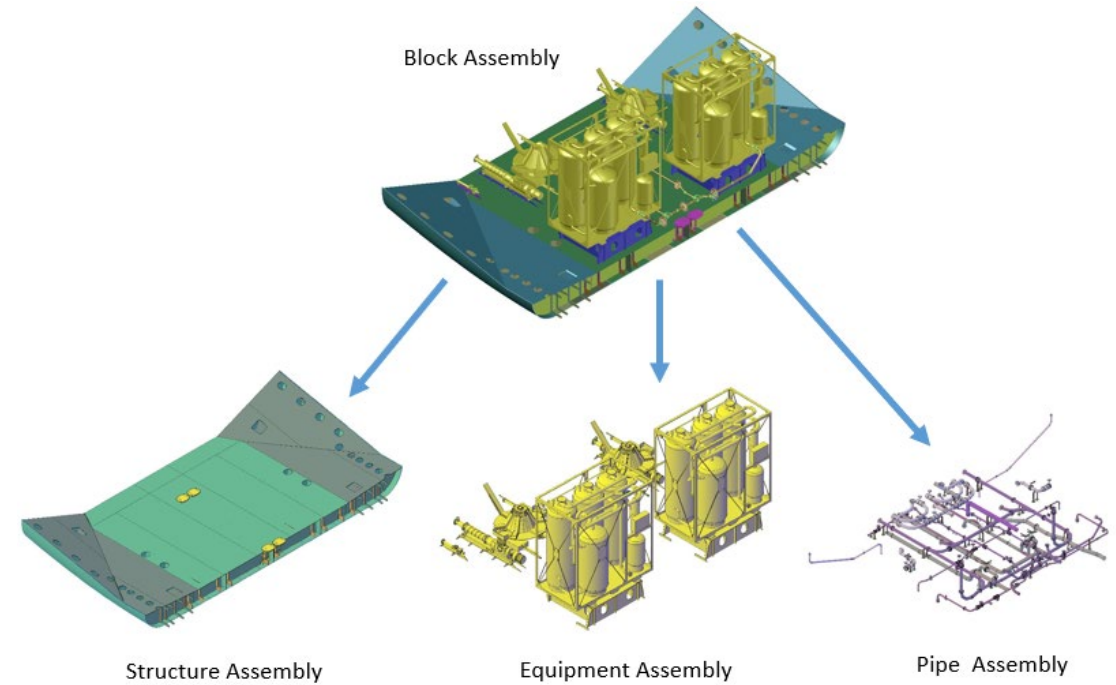


## Floorganise

Ronald de Vries, Managing Director

# Problem Statement

- Integrate all operational processes and information requirements with available engineering data and shipyard specific value streams to reduce costs and improve schedule adherence.



# Project Objective

- Stand up a pilot program of Floor2Plan at each participating shipyard to research how to improve the shipyard efficiencies for higher levels of competitiveness (cost-price and lead-time) through digitization in engineering, organizational, and physical shipbuilding processes using an integrated Shipyard Manufacturing Execution System (MES) platform

# Phase 1 Overview

- SSI and Floorganise conducted value stream mapping of information at each of the participating shipyards
- Captured business processes and data requirements of each participant
- Targeted groups at the shipyards included: Engineering, Production, IT, Planning and Project Control Processes
- Floorganise and SSI defined the data available to export from ShipbuildingPLM™ to the Floor2Plan Tool
- Floorganise and SSI held a workshop for project team members to demonstrate the workflow using SSI commercial ship data



# Project Status

- Phase 1 activities completed
- Phase 2 status:
  - Requested and received a 60 day no-cost extension
  - Standing up pilot environments at HII and FMM
  - Execute pilot program at each shipyard with ship data of their choice (still pending HII and FMM)
  - Conducted industry workshop in Mobile, AL, July 8-9, 2025
  - Conclude pilots at shipyards
  - Prepare and submit the final report

# Project Benefits

- Understand relationships within operational processes prior to completion of the engineering model
- Use need by dates and actuals from production to determine priorities for the engineering team
- Automation of manual planning processes
- Direct progressing to support better project control

**>15% overall  
hour savings per  
project**

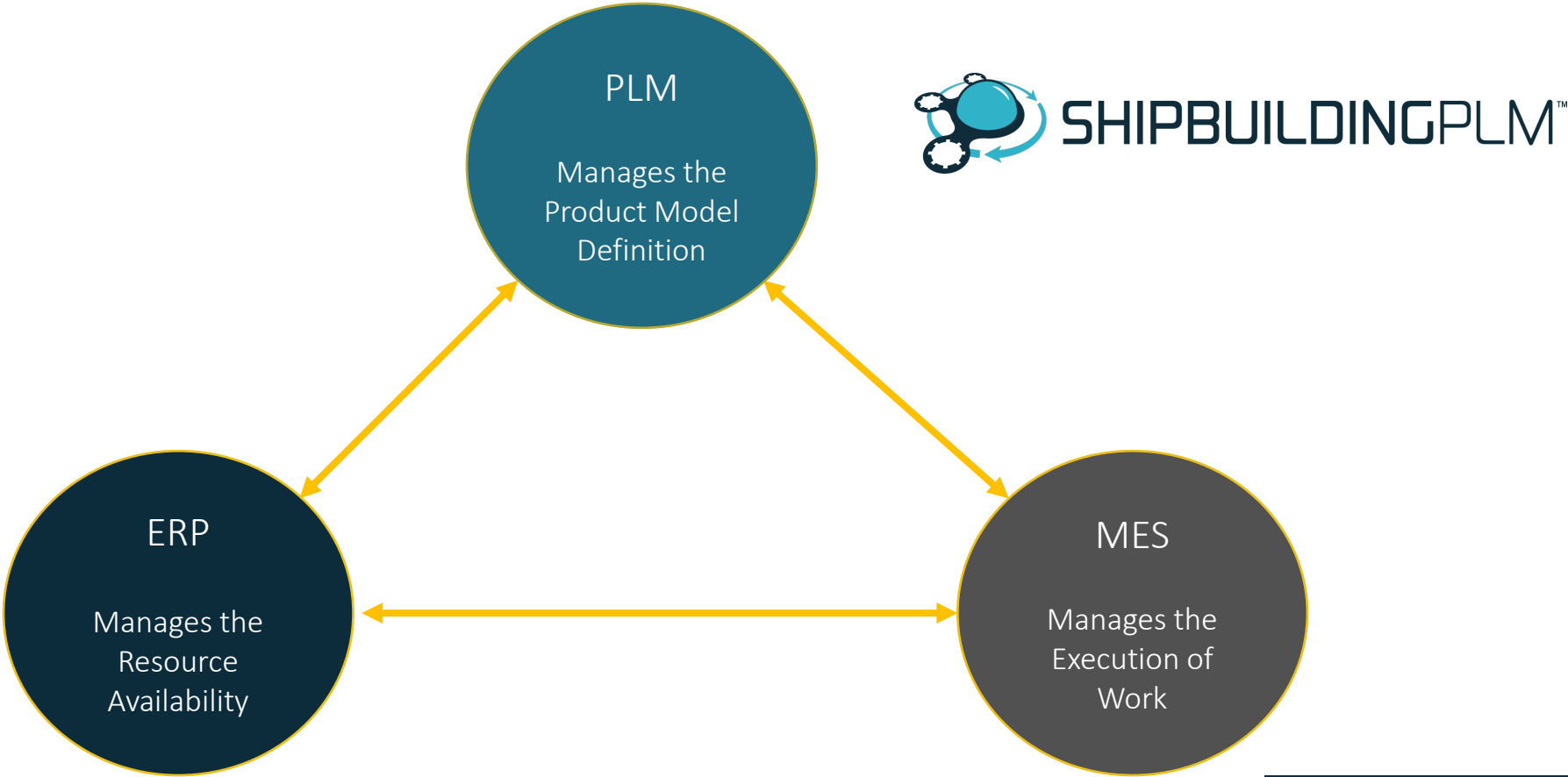
**35% reduction in  
planning hours**

# Platform Roles

- PLM
  - PLM is the configured enterprise source of truth for the product model definition and the origin of the Model Based Enterprise (MBE), Part-Centric Digital Thread: **What will be manufactured, How it will be manufactured and tested, and What materials are needed** to manufacture it.
  - **PLM configuration controls the product model definition** through design iteration and change management, communicating the impact of change to downstream stakeholders.
- MES
  - **MES defines the detailed work activities and oversight of the execution of manufacturing work** (human and automated) to create a physical product, based on the configured product model definition.
  - **MES tracks work completion and what resources (materials, time/hours) have been consumed to complete the work.**

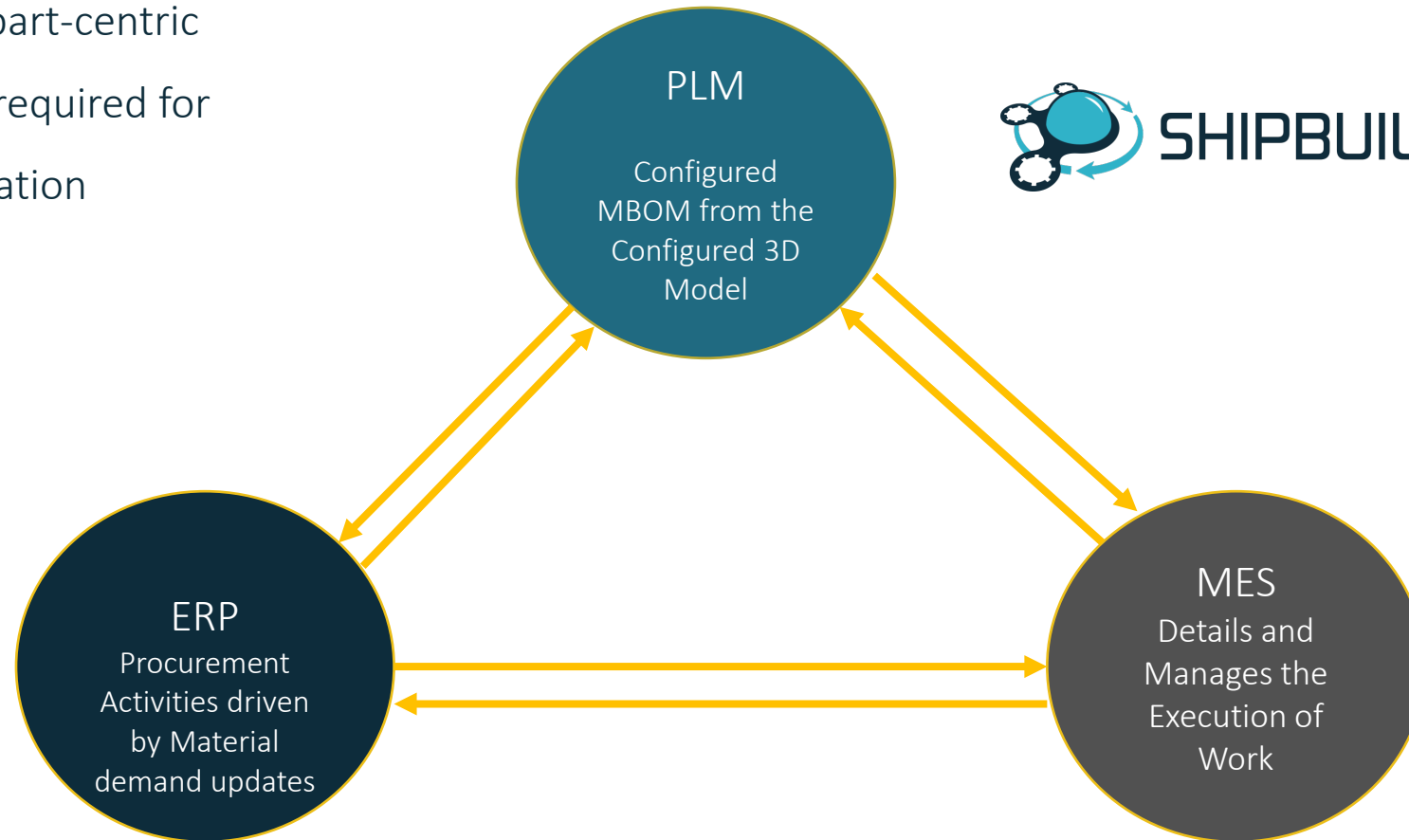


# PLM/ERP/MES Roles in an integrated shipyard architecture



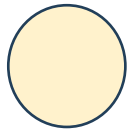
# Model Based MBOM Workflows

- Model-based, part-centric architecture is required for effective integration



**Floor2plan**

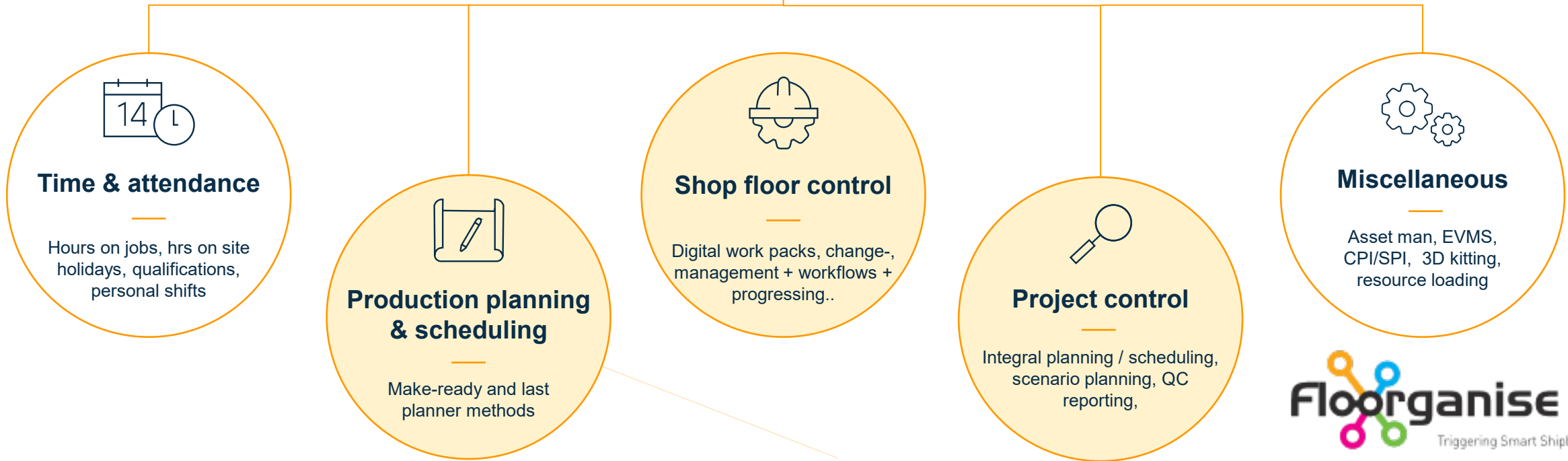
# What is Floor2Plan?

 Used in RA project



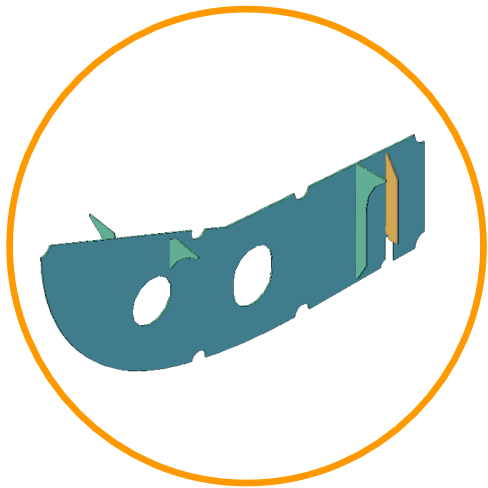
Data exchange

**Floor2plan**



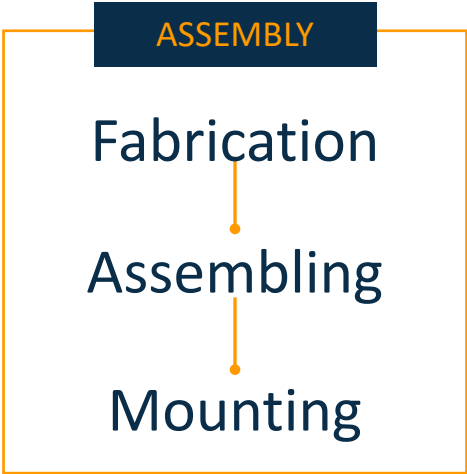
# Methodology

ENGINEERING MODEL



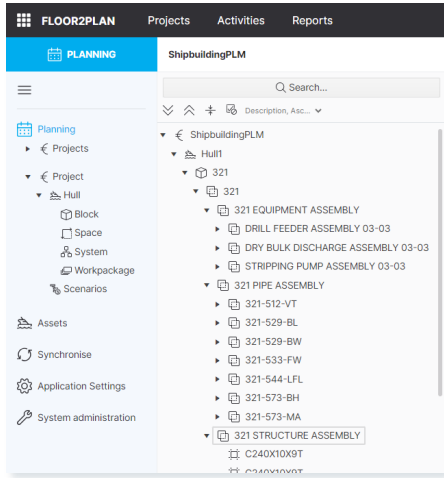
We use the metadata from the drawings as input to drive automated templating

TEMPLATES



Floor2Plan then turns the engineering model metadata into a detailed planning

DETAIL PLANNING



More detail in operations planning fosters more control

## COMPONENT



## TASKS

**Ta Mounting**

522 : Welding

0%

**Ta Mounting**

521 : Grinding

0%

**Co N01 (Sub Assembly)** 22031

**Link to ShipbuildingPLM 3D Model** 37081.623

Component T...	Sub Assembly	Assembly	N01
		Block	321
		Workpackage	321 STRUCTURE ASSEMBLY

**Files**

321-N01-C...

321-N01-...

321-N01-...

ALL FILES

**Product Breakdown**

- Stiffener (150)
- Equipment (8)
- Plate (155)
- Assembly (34)

**Ac Mounting: 8/16/2024 (33) - 11/27/2024 (48)** 419789

Window Start	08/16/2024 (week 33)
Window Finish	11/27/2024 (week 48)
Planning Level	lvl4

## PROGRESS

**% 0%**

Hours Budget	445
Hours Worked	0
Hours To Go	445
Progress	0%

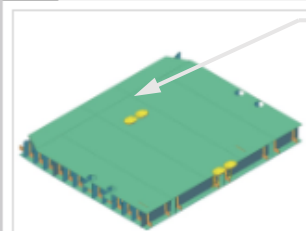
Related drawings ShipbuildingPLM

Connect to MES Platforms



## COMPONENT

Co N01



Co N01 (Sub Assembly)

22031

Link to ShipbuildingPLM 3D Model

37081.623

Component T...	Sub Assembly	Assembly	N01
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		Workpackage	321 STRUCTURE ASSEMBLY

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321-N01-C...



321-N01-...



321-N01-...



ALL FILES

Related drawings ShipbuildingPLM

## Product Breakdown

- Stiffener (150)
- Equipment (8)
- Plate (155)
- Assembly (34)

Connect to MES Platforms

  
Floororganise

Triggering Smart Shipbuilding



N01

Federated data back to SSI platform

Search...

Description, Asc...

C240X10X9T

C240X10X9T

C240X10X9T

C240X10X9T

C240X10X9T

C240X10X9T

C240X10X9T

C240X10X9T

C240X10X9T

C240X10X9T

C240X10X9T

C240X10X9T

N01

C2L01-01-02-C1

321-C2L01-C1P019P

321-C2L01-C1P019S

321-C2L01-C1S003P

321-C2L01-C1S003S

321-C2L01-C1S004P

321-C2L01-C1S004S

Project temp

Description N01

Remarks

Status Start

Type Sub Assembly

Parent 321 STRUCTUR...

Bud... 1,720

Wor... 428

ToGo 593

22031

ACTIVITIES

GENERAL

FILES

STRUCTURES

RELATIONS

PROPERTIES

PARENT ACTIVITY

ADVANCED

DESCRIPTION

STATUS

PLANNING LE...

TYPE

WINDOW ...

WINDOW F...

DU...

Pre Fabrication

Active

Lvl4 Detail

Delivery

11/23/2023

2/13/2024

59

Assembling

Active

Lvl4 Detail

Production

2/14/2024

5/27/2024

74

Mounting

Active

Lvl4 Detail

Production

8/16/2024

11/27/2024

74

SSI product structure

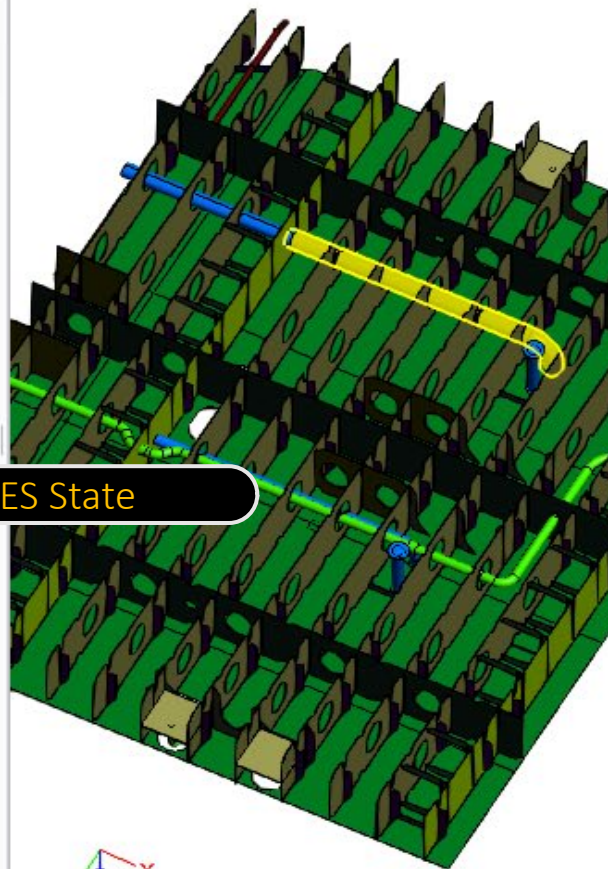
SSI parts



Bill No ↓	MES State
B321N01_004	Start
B321N01_003	Start
B321N01_002	Start
B321N01_001	Start

SS1_View3D_Part2
C2L02-C1
Outfit
321-BW-4
321-BW-3
321-BW-2
321-BW-1
321-OutfitP028P

Visualize MES State



Name	Type	Revi...	Gene...	Total Wei...	MES St...	Bill No ↓
321-BW-4	Spool	A	2	36.819	Start	B321N01_004
321-BW-3	Spool	A	2	32.164	Start	B321N01_003
321-BW-2	Spool	A	3	195.921	Start	B321N01_002
321-BW-1	Spool	A	3	117.348	Start	B321N01_001
321-OutfitS011P	Stiffener	A	1	6.407		
321-OutfitS011S	Stiffener	A	1	6.407		
321-OutfitS040P	Stiffener	A	1	0.838		
321-OutfitS050P	Stiffener	A	1	0.819		
321-OutfitS037S	Stiffener	A	1	0.807		
321-BL-1	Spool	A	1	90.142		
321-BW-5	Spool	A	1	22.268		
321-BL-3	Spool					

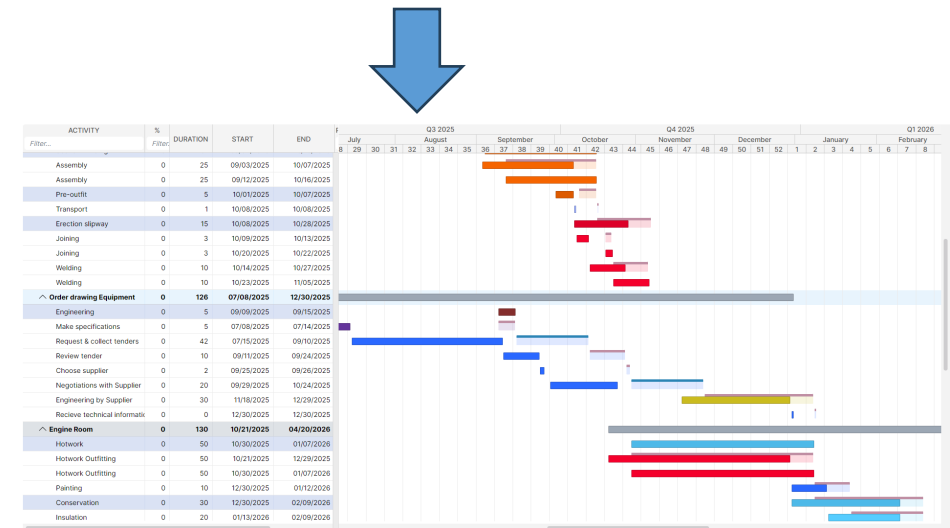
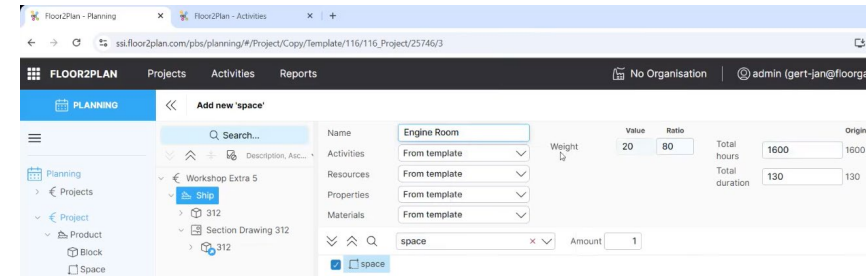
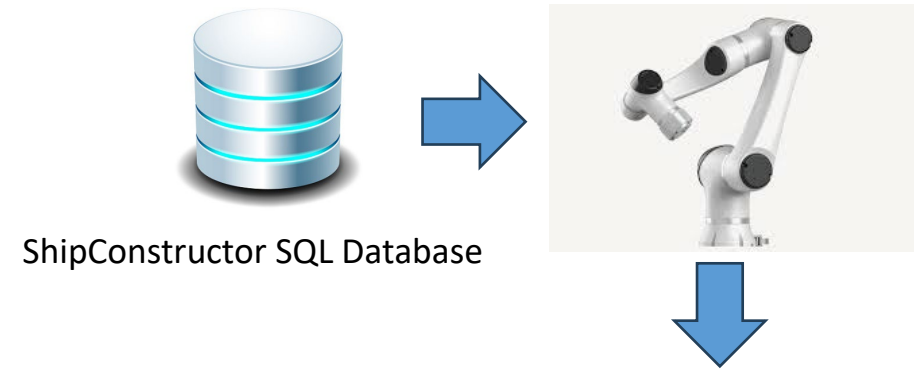
Visualize MES State

Connect to MES Platforms



# Replanning for Cobots

- Identify assemblies to weld with cobots from ShipConstructor
- Develop process templates reflecting the cobot process
- Apply those templates to the selected assemblies
- Replan the work based on the new process



# Pilot Status

- HII Status
  - ShipbuildingPLM and Floor2Plan stood up in HII environment
  - Using 2 Grand Blocks from LHA-9
- FMM Status
  - ShipbuildingPLM stood up at FMM
  - Waiting on confirmation on Floor2Plan
  - Grand blocks from FFG-63
- Final Report Out Scheduled for July 30, 2025

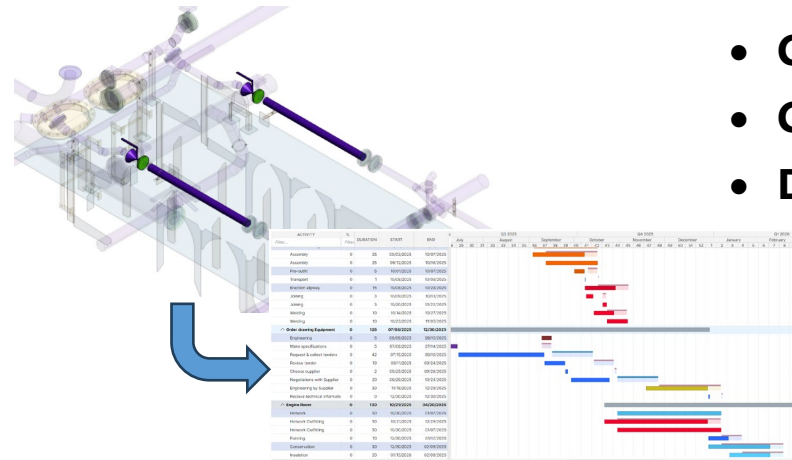
# Next Steps

- PPPF meeting presentation
- Conclude pilots at shipyards
- Final group meeting – July 30, 2025
- Final report
- Final invoices
- Automated Change Planning Panel Project proposal
- Post pilot implementation planning

# Automated Change Planning

**Project Lead Organization:** SSIUSA

**Project Team members:** Floorganise, Austal

Concept/Idea	Benefits/Justification																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										
<p><b>Problem Statement:</b> In modern shipbuilding, managing changes across projects is a significant challenge due to the intricate interplay of engineering, planning, and production processes. Lack of appropriate change planning can cause disruptions to current operations.</p> <p>Inefficient change management often stems from disconnected systems, manual workflows, and siloed data—leading to rework, delays, and cost overruns. Existing planning tools lack the integration and detail required to respond dynamically to operational changes, especially when aligning production activities with evolving engineering data.</p>	<p><b>Benefits of the project</b></p> <ul style="list-style-type: none"><li>• <b>Improved Efficiency:</b> Streamlines change management by leveraging RA project’s existing ShipbuildingPLM and Floor2Plan integration, reducing manual effort and accelerating change implementation.</li><li>• <b>Reduced Rework:</b> Ensures data consistency across engineering and production using current tools, minimizing errors and costly rework/waste.</li><li>• <b>Cost Savings:</b> Reduces disruptions and inefficiencies, minimizes project cost impacts.</li><li>• <b>Scalable Solution:</b> Builds on the prior RA’s framework, ensuring immediate applicability and adaptability for future shipbuilding projects.</li></ul>																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										
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<p><b>Proposed Solution:</b> This project aims to address these challenges by leveraging SSI’s ShipbuildingPLM as a centralized data hub and Floorganise’s Floor2Plan for granular production control to develop an Automated Change Planning capability.</p> <p>Building on the integration developed in the Automated Detailed Planning RA project, this initiative will enhance shipyard efficiency, reduce rework, and improve project predictability by automating change identification, impact analysis, and implementation across the shipbuilding lifecycle.</p>	<div><table><thead><tr><th>Task</th><th>Start</th><th>End</th><th>Duration</th></tr></thead><tbody><tr><td>Project Initiation</td><td>01/01/2024</td><td>01/01/2024</td><td>1</td></tr><tr><td>Project Planning</td><td>01/01/2024</td><td>01/01/2024</td><td>1</td></tr><tr><td>Project Execution</td><td>01/01/2024</td><td>01/01/2024</td><td>1</td></tr><tr><td>Project 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