



NSRP All Panel Meeting

February 25, 2025

Megan Brinker

314.324.7469

megan@trusolutions.com



SOLUTIONS IN SHIPBUILDING AND SHIP REPAIR



Marine

Vigor Industrial: Environmental, Health and Safety, Paint Quality (since 2015)

Bath Iron Works: Safety, Fleet Maintenance and Paint Quality (since 2015)

Newport News Shipbuilding: Replaced Paint Quality System E4749 (since 2020)

BAE Systems: Paint Quality 009-32 (since 2019)

NAVAIR: F18 and F35 Maintenance Reporting (Two Grants funded)

USCG: Paint, Safety and weld (procurement)

NSRPSurface Preparation and Coatings Panel

- Project 1: Digitalizing 009-32, 2013, complete
- Project 2: Out of Spec Flagging for 009-32, 2015, complete
- Project 3: Implementing 009-32 on the deck plate, 2017, complete
- Project 4: Standardization and Digitalization of Visual Inspection for Shipbuilding and Ship Repair, 2020, complete

NRL

- Phase I: Digital Paint/Preservation Quality Assurance Records as a Data Source for Improved Decision Making in partnership with Rampart LLC and sponsored by the Navy Corrosion Executive, Ted Lemieux
- Phase II: Optimized Blast and Paint Quality Assurance Data for Improved Operational Availability

NSRPWeld/Business Technologies Panel

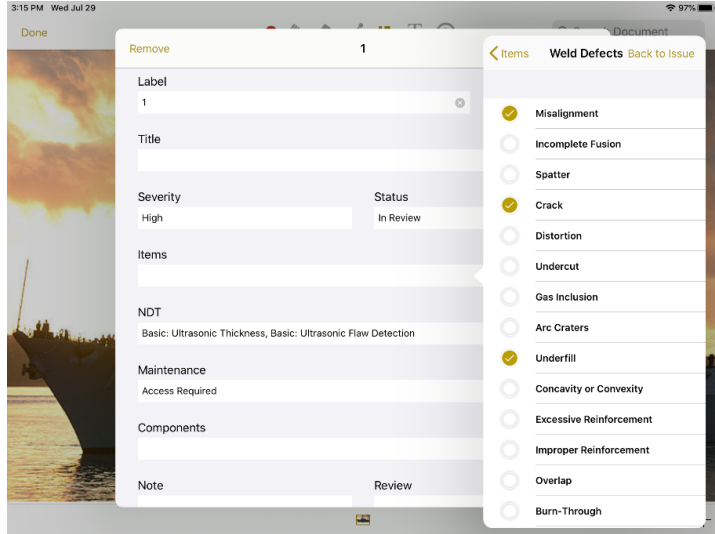
- Project 1: Optimized Weld Records, 2021, Complete
- Project 2: Optimized Weld Records Two, 2024, In process

OPTIMIZED WELD RECORDS



WELD PANEL

Project Lead Organization: TRU
 Project Team Members: EWI, Vigor, FMM

Concept/Idea	Benefits/Justification
<p>Problem:</p> <ul style="list-style-type: none"> Welding processes require input from multiple individuals, documents, and specifications, making proper management a challenge Quality Assurance (QA) procedures can be expensive, inefficient, and difficult to administer <p>Proposed Solution:</p> <ul style="list-style-type: none"> TRU, a commercial off-the-shelf (COTS) software, will be configured to manage welding requirements and records TRU will be a single access point to the data needed to complete and document welds for engineers, inspectors, supervisors, and welders 	<ul style="list-style-type: none"> More access to welding requirements and records will improve efficiency of planning, process improvement, and troubleshooting Expedite decision-making, reducing analysis costs and associated downtime Automated document organization for easier audits Consolidates data for re-work tracking with weld specific information Minimize or eliminate delays associated with adjudication of out of spec items Reduce inspection costs Eliminate costs incurred to re-create history of assessments Increase transparency of inspection to the welding process
Project Approach	Cost/Image/Relevant Information
<p>High Level Statement of Work:</p> <ul style="list-style-type: none"> TRU will develop a weld requirement and record specific solution that connects resources and documents TRU will work with EWI and Vigor to test and introduce the solution to shipyard personnel <p>Metrics of Success:</p> <ul style="list-style-type: none"> TRU solution for creating weld requirement documents, collecting weld record data and limited deployment to shipyard personnel for buy-in development Compare digitalized weld lifecycle process using TRU to the traditional paper method previously used 	<p>Project Estimated Cost: \$150,000</p> <ul style="list-style-type: none"> TRU will work with partner shipyards to create and administer a survey to shipyard personnel to examine current weld requirements, record management, and NDT requirements with plans to grow this into an RA project 

OPTIMIZED WELD RECORDS PHASE TWO

Business Technologies Panel



PROJECT INFORMATION	OBJECTIVE
<p><u>Prime/Lead</u>: TRU Solutions, LLC</p> <p><u>Team Members</u>: EWI, HII – Ingalls Shipbuilding, NAVSEA 05P2, Fincantieri Marinette Marine, HII – Newport News Shipbuilding</p> <p><u>Duration</u>: 12 Months</p> <p>This project builds on the Optimized Weld Project 2021-481-001.</p>	<p>TRU will adapt their current software to meet NAVSEA weld requirements while proving system functionality, savings and data availability. TRU plans to develop flagging and tracking for weld certifications and qualifications, seamless integration for the UT gauge, WPS form and others, management by exception for business intelligence and possible NMD integration.</p>
DELIVERABLES/BENEFITS/ROI	FINANCIAL
<ul style="list-style-type: none">• Deliverables: Project plan and schedule, Quarterly Status Reports, Demo at Panel Meeting, and Final Report• ROI for the weld process improvements have typically been 7.5 hours per day on average. We plan to see that on this project as well.	<p>Program Funds: \$149,739K Cost Share: \$ 0K</p>



OPTIMIZED WELD RECORDS PHASE TWO



Potential Solution Enhancements

- Out of Spec Flagging
- Inspector Certification Flagging and tracking for different weld types
- NDT Gauge Integration
- Possible integration with NMD and other legacy systems
- Defect tracking to resolution
- Importing of Welding standards and specifications

8:55 AM Thu Jan 23

Form Sections

- Work Log Details
- Log
- Shot Info
- Photos
- Associated Documents

8:55 AM Thu Jan 23 56%

Edit UT Log

Work Logs

Joint Inspection #	Drawing	Hull	
Bill #	Item #	QTY	Work Date
Seam Location	Phase/Work Station	Material	
Yard Location	Status	Current State	
Weld Type	Type Welding	Welding Process	Environment
VT Procedure	Welding Supervisor	Welder Badge	
Remarks			

Original | Repair | Draft

Accept | Reject | Repair | Re-Weld

Work Logs | Shots | Inspections | Welders | Library | Admin

OPTIMIZED WELD RECORDS PHASE TWO



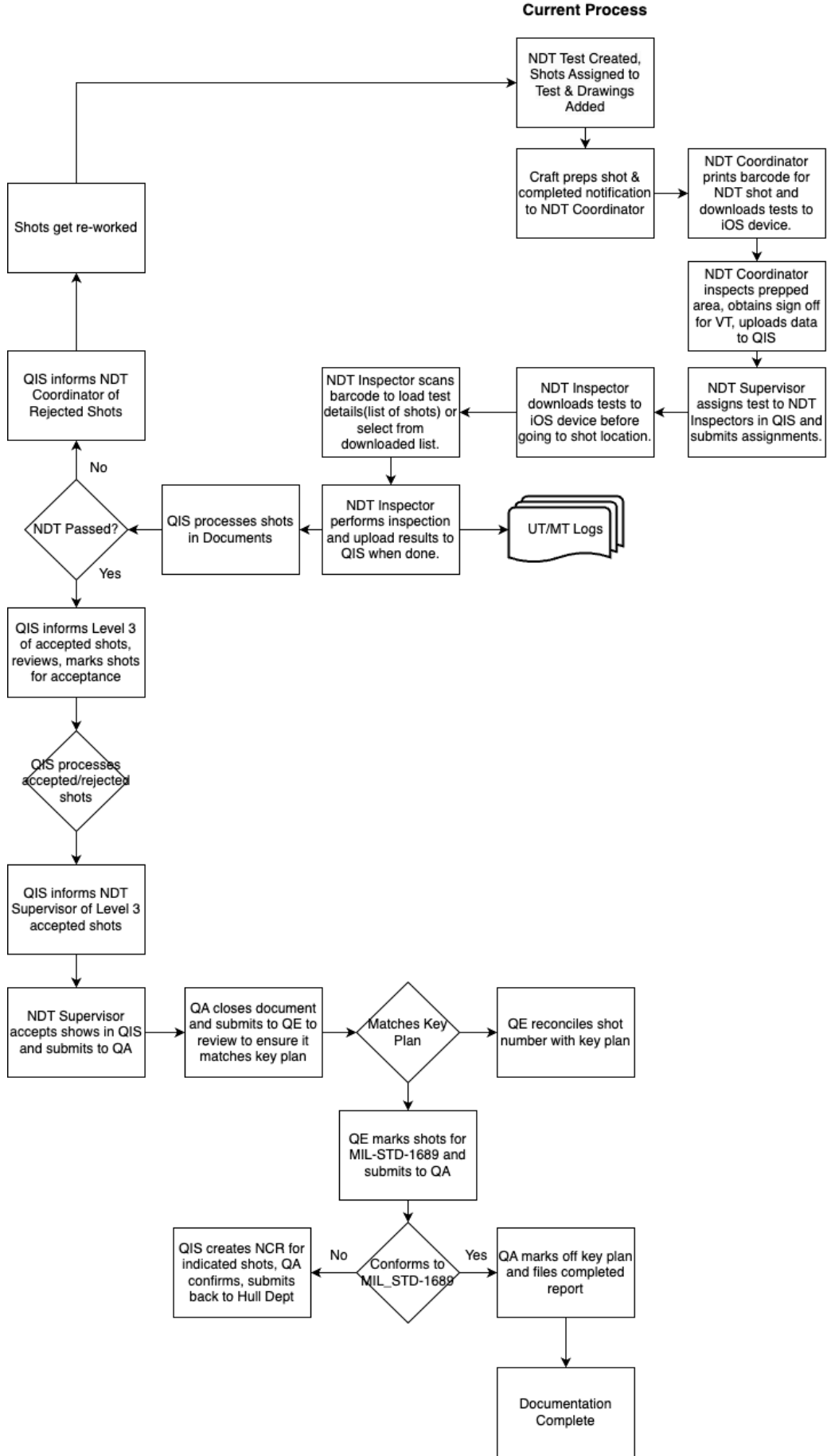
- Proper management of weld lifecycle requires input from multiple individuals, documents and specifications.
- Such quality assurance procedures can be expensive, inefficient, and difficult to administer.
- The data collected can be quite copious and each inspection may generate several sheets of paper records. Over the course of a project these records may occupy several hundred pages.
- By taking advantage of existing technology, the Navy and Commercial Shipbuilding communities can improve the efficiency of managing and collecting their weld lifecycle data.
- In short, all the requirements and records for a weld and the documents driving those welding practices are connected and accessible from a single software application.
- This project builds on the Optimized Weld Project 2021-481-001 by expanding the functionality of the software to include gauge integration, WPS form and others, welder qualification tracking and flagging, possible path to NMD integration and management by exception for business intelligence.

OPTIMIZED WELD RECORDS CURRENT PROGRESS



Deliverable	Due Date (ACD= After Contract Date)
Project Plan & Schedule	2 months ACD
Group Meetings	Weekly
Develop Criteria & Metrics	3 months ACD
Project Status Report 1	4 months ACD
Testing	11 months ACD
Project Status Report 2	13 months ACD
Briefing at Panel Meeting	16 months ACD
Briefing and Demo at Panel Meeting	16 months ACD
Final Report with Recommendations	16 months ACD

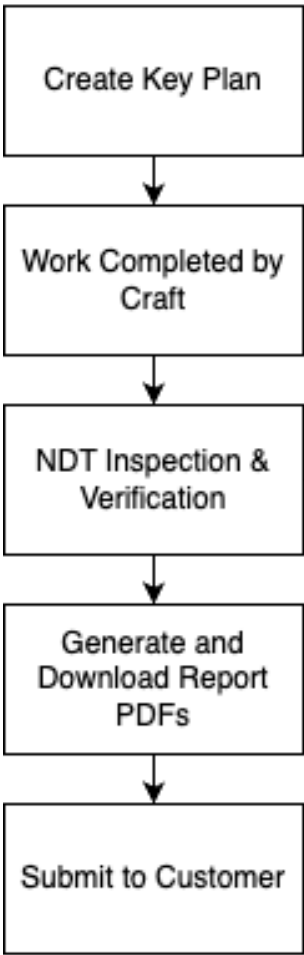
OPTIMIZED WELD RECORDS CURRENT WORKFLOW



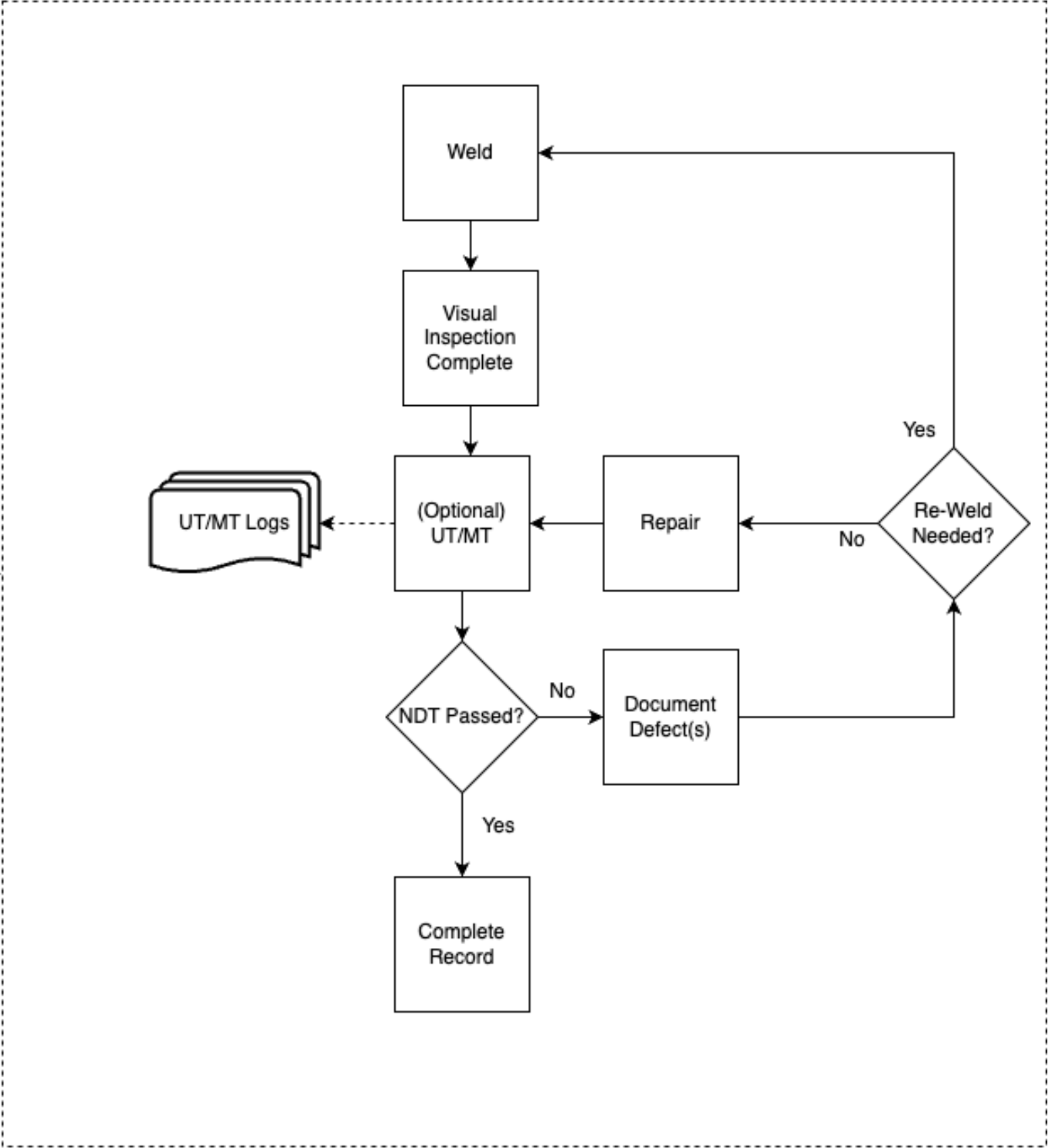
OPTIMIZED WELD RECORDS PROPOSED WORKFLOW



Overall Process



Work & Inspection Process



MT WORK LOG DETAILS WIREFRAMES



1

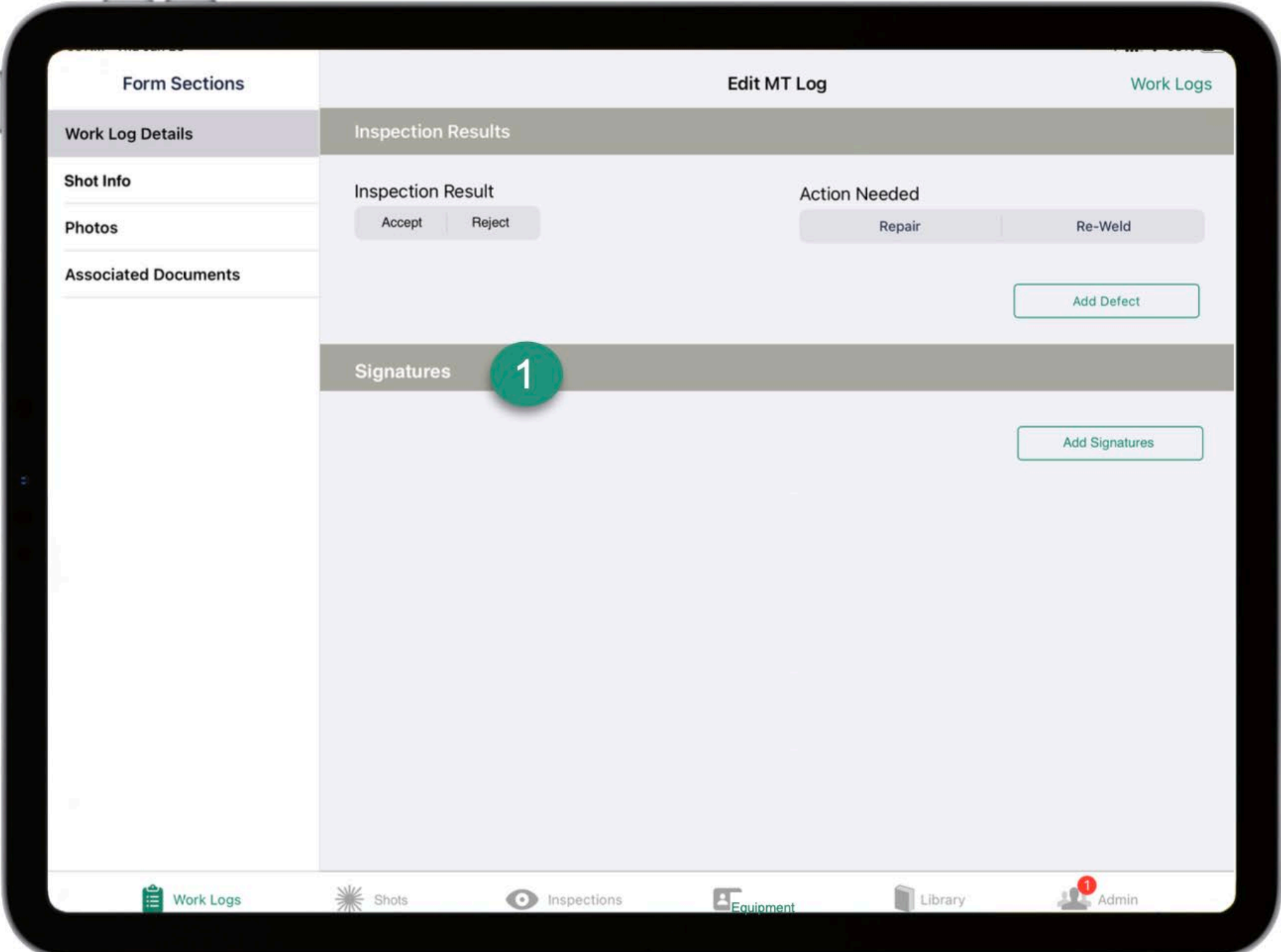
Fields in gray tint will display data from the imported Key Plan.

All other fields are manual entry and field types are configurable.



1

Signatures can be added at the bottom of this section.



UT WORK LOG DETAILS WIREFRAMES



1

Much like the MT form, fields in gray tint will display data from the imported Key Plan.

All other fields are manual entry and field types are configurable.

Form Sections

- Work Log Details
- Log
- Shot Info
- Photos
- Associated Documents

Edit UT Log

Work Logs

1 Joint Inspection #

Drawing

Hull

Bill # Item # QTY Work Date

Seam Location Phase/Work Station Material

Yard Location Status Current State

Original Repair Draft

Weld Type Type Welding Welding Process Environment

VT Procedure Welding Supervisor Welder Badge

Remarks

Inspection Results

Inspection Result Action Needed

Accept Reject Repair Re-Weld

Work Logs Shots Inspections Equipment Library Admin

UT WORK LOG DETAILS CONT. WIREFRAMES



1 Signatures can be added at the bottom of this section.

The wireframe shows a mobile application interface for editing a UT log. It features a sidebar on the left with 'Form Sections' including 'Work Log Details', 'Log', 'Shot Info', 'Photos', and 'Associated Documents'. The main content area is titled 'Edit UT Log' and includes a 'Work Logs' link in the top right. The 'Inspection Results' section contains 'Inspection Result' buttons for 'Accept' and 'Reject', and 'Action Needed' buttons for 'Repair' and 'Re-Weld'. Below this is an 'Add Defect' button. The 'Signatures' section is highlighted and includes an 'Add Signatures' button. A bottom navigation bar contains icons for 'Work Logs', 'Shots', 'Inspections', 'Welders', 'Library', and 'Admin'.

UT LOG WIREFRAMES



- 1 Fields added within this section are added as part of a collection.
Data for this grouping can be added as many times as necessary.
- 2 If a *Status* is marked as Reject, a *Reject Code* and *Reject Length* field will display.
If Accept is selected, those fields will not display.



Demo + Questions

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