#### FINAL REPORT

July 31, 2008

# Section I Technical Status Report Technology Investment Agreement 2007-375 between the Advanced Technology Institute (ATI) and Old Dominion University for Ship Building and Repair Career Day Events (SBRCD)

#### **Project Overview**

The Ship Building and Repair Career Day Events (SBRCD) Project was presented as a comprehensive solution to the workforce problems faced today by the United States shipbuilding and repair industries. It looked at the root cause of the workforce problems and addressed them to improve the pool of students interested in shipbuilding careers by increasing their awareness about shipbuilding and ship repair operations utilizing simulation based learning. It also ensured that students get accurate guidance and counseling from teachers and counselors about careers in this industry. This was accomplished by training teachers and counselors about career paths and job opportunities in this industry. In addition, the project created four project based simulation kits to engage students in shipbuilding related classroom activities. SBRCD also created a common platform for the industry to market itself, producing cost savings for the entire industry. Finally, SBRCD attempted to create a positive image of the industry by providing information about the Career Day Events through press releases to local media in Gulf Coast and Hampton Roads.

Old Dominion University (ODU), Northrop Grumman Shipbuilding (formerly NGNN and NGSS) and Colonna's Shipyard Inc. (Colonna's) partnered with other regional shipbuilding and repair companies in the Hampton Roads and Gulf Coast regions to host a Shipbuilding and Repair Career Day Event in each of the two regions.

The learning objectives of the four simulation kits developed under this project are aligned with SOL objectives to ensure that teachers will use these tools to educate their students about shipbuilding and repair fundamentals.

#### **Technical Progress**

This is the final Technical report for the subject agreement. Technical efforts for the period January 2007 through July 2008 include six major tasks and workshops for teachers and counselors.

All six major tasks have been completed successfully as shown in figure 1 below. SBRCD website development and deployment has been completed and now the website is constantly being updated and maintained. Career days were planned and implemented according to the schedule. The original proposal included development of two simulation kits. Instead, the project team developed 4 kits. Teachers, math and science coordinators and shipyard professionals were involved during the development of these kits. Each participating teacher and counselor in the Gulf Coast and Hampton Roads received a set of four marine kits during the workshop.

			Q1			Q2			Q3	;		Q4			Q1			Q	2		Status
No.	Major Task\Month	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	
1	Career Day Planning																				Complete
2	Web Site Development & Deployment																				Complete
3	Career Day Implementation																Complete				
4	Design & Development of Simulation Kits																				Complete
5	Fabricate Simulation Kits																				Complete
6	Development of Training Program																				Complete

Figure 1: Current Status for the Major SBRCD Activities

# 1. Gulf Coast Career Day Event

The first Shipbuilding and Repair Career Day Event was held in Mississippi Gulf Coast Community College (MGCCC), Gautier, Mississippi on January 17, 2008. It offered an educational and fun-filled environment for middle and high school students to learn about various career options in shipbuilding and repair. It also provided school counselors and teachers a realistic picture of shipbuilding and repair industry. The event was held from 8.00am till 3.00pm. About 400 students and 35 teachers from different schools in Mississippi and Alabama participated in this daylong event. The list of schools that participated in the event is attached in Appendix A.

The career day event was divided into three major activities: 1) Industry Expo 2) Hands on Activity and 3) Shipyard Tours.

#### a. Industry Expo:



The purpose of this expo was to give students a chance to interact with the shipbuilding and repair industry professionals. This event was held in the lecture hall of Warner Peterson Building at MGCCC. Shipbuilding and repair companies, educational institutes and Government organizations displayed information about their products and services and

offered advice about career paths, salaries, and educational programs in this field. Among the industry participants were Northrop Grumman Shipbuilding (formerly NGSS), Alabama Fluid Systems, Bollinger Shipyard Inc., Hiller Systems, Atlantic Marine, Bender Shipbuilding and Repair Company, Trinity Yachts, VT Halter Marine; while Bishop Community College and Mississippi Gulf Coast Community College represented educational institutes. Two government agencies, Maritime Administration (MARAD) and Occupational Safety and Health Administration (OSHA) also participated in this event.

Students talked to Industry professionals about their products, services and career opportunities and got their event passport stamped.

The layout for Industry Expo is attached in Appendix B.

### b. Hands-on Activities:

This activity was designed to give students first-hand experience about various processes used in the shipbuilding and repair industry. This event was held in the Health Physical and Aquatic Education Building (Gym) at MGCCC.

The list of hands – on activities and the company that conducted it is as follows:



- 1. Bollinger Shipyards Welder Inspection Station
- 2. Trinity Yacht Pipe

Pipe Fitter Station

- 3. Atlantic Marine Inc. Ship Fitter / Fabricator Station
- 4. Atlantic Marine Inc. Rigging Station

5.	Signal International	Machinist Station
6.	Signal International	Dimension Control Technician Station
7.	NGSS	Electrical Station
8.	NGSS	Hull / Ship Fitter Station
9.	NGSS	Sheet Metal Station
10.	NGSS	Composites Station
11.	Hiller Systems	Pipes and Valves

Hands-on activities gave students insight about various important processes involved in shipbuilding and repair. Each student completed at least 6 activities and got their event passport stamped.

The description and layout for Hands-on activities is attached in Appendix B.

## c. Shipyard Tours:

The tours of the working shipyards were designed to give students realistic idea about different departments and working conditions in the shipyards. The students were taken to the working shipyards. Northrop Grumman Shipbuilding (formerly NGSS) and Signal International conducted the tours throughout the day. Shipyard tour layout is attached in Appendix B.

# d. Food Arrangements for students and other participants:

Lunch was served for 400 students and their teachers and counselors attending the career day event. Lunch included a 6-inch subway sandwich and a canned drink. The lunch was also served to the industry expo exhibitors and hands-on activities volunteers.

# 2. Hampton Roads Career Day Event

The Shipbuilding and Repair Career Day Event was held in the Ted Constant Convocation Center at the Old Dominion University on February 21, 2008. It offered an educational and fun-filled environment for middle and high school students to learn about various career options in shipbuilding and repair. The event was held from 8.00 am till 3.00 pm. About 600 students and 50 teachers from different schools in Virginia and North Carolina participated in this daylong event. The list of schools that participated is attached in Appendix C.

The career day event was divided into three major activities: 1) Industry Expo 2) Hands on Activity and 3) Shipyard Tours.

# a. Industry Expo:

The purpose of this expo was to give students a chance to interact with the shipbuilding and repair industry professionals. This event was held in the front lobby of the Ted Constant Convocation Center.



Shipbuilding and repair companies, educational institutes and Government organizations displayed information about their products and services, career paths, salaries, and educational opportunities in this field. industry Among the participants Northrop were Grumman Shipbuilding (formerly NGNN and NGSS). Colonna's

Shipyard Inc., BAE Systems Shipyard, METRO Machines, MHI, Earl Industries and Technico; while Old Dominion University College of Engineering, Tidewater Community College (TCC), Ship Maintenance and Repair Organization at ODU (SMRO) and NGNN Apprentice School represented educational institutes. Amongst the professional organizations and government agencies were American Society for Naval Engineers (ASNE), Mid Atlantic Maritime Institute, Maritime Administration (MARAD) and Occupational Safety and Health Administration (OSHA).

Industry Expo also included Remotely Operated Virtual Reality (ROVR) demonstration. ROVR provided students a virtual tour of sections of a ship. ROVR is a hi-tech tool used in ship design where designers can visualize their design in 3 dimensional environments using virtual reality.

Students talked to Industry professionals about their products, services and career opportunities and got their event passport stamped.

The layout of Industry Expo is attached in Appendix D.

### b. Hands-on Activities:



This activity was designed to give students hands on experience on various processes used in the shipbuilding and repair industry. This event was held in the center arena of the Ted Constant Center at Old Dominion University.

All the hands-on-activities were organized and conducted by Northrop Grumman Shipbuilding, Newport News. The list of hands-on activities is given below.

- 1. Rigging Station
- 2. Machinist Station

- 3. Sheet Metal Station
- 4. Welder Inspection Station
- 5. Non Destructive Testing Station
- 6. Pipe Fitter Station
- 7. Ship Fitter / Fabricator
- 8. Electrical Station
- 9. Design Project Station
- 10. Dimensional Control Station

Northrop Grumman apprentices conducted all the hands-on activities for this event. Hands-on activities gave students insight about various important processes involved in shipbuilding and repair. Students were required to complete at least 6 activities and get their event passport stamped after completing each activity. The hands-on activities guided students through the real-life tasks and tested their practical knowledge. The description and layout for Hands-on activities is attached in Appendix D.

#### c. Shipyard Tours:

The tours of the working shipyards were designed to give students realistic idea about different departments and working conditions in the shipyards. The students were taken on the guided tours of the Colonna's Shipyard Inc or BAE Systems Shipyard in Norfolk. Students visited different departments such as machine shop, fabrication shop, trade activities, dry dock etc. to see the actual shipbuilding activities going on the shop floor.



The students were guided by the volunteers from two shipyards. The shipyard tour layouts are attached in Appendix D.

### d. Food Arrangements for students and other participants:

Lunch was served to all 600 students and approximately 50 teachers attending the event. Pizza and soft drinks were served to students and teachers and also to the industry expo and hands-on-activities volunteers.

#### 3. Pre and Post Event Surveys

To measure the impact of the career day event students were given pre-event and post-event attitudinal surveys to fill out. The pre and post questionnaires along with results are attached in Appendix E.

#### a. Results from Gulf Coast Career Day Event

The results for the Gulf Coast Career Day are attached in Appendix F.

The general comparison of the pre and post event surveys clearly indicated the lack of knowledge amongst the middle and high school students about the shipbuilding and repair industry and also about the career paths in this industry. Higher positive responses in the post event survey indicate the positive impact of the program. The responses to all five questions show a differential of 12%-23%.

Students seem to agree that shipbuilding and repair industry offers high paying jobs after attending the event. An increase, though marginal can be seen in the responses for questions 6 and 7 where students were asked about the possibility of following careers in shipbuilding and repair.

#### b. Results from Hampton Roads Career Day Event

The results for the Hampton Roads Career Day are attached in Appendix F.

The general comparison of the pre and post event surveys clearly indicated the lack of knowledge amongst the middle and high school students about the shipbuilding and repair industry and also about the career paths in this industry. Higher positive responses in the post event survey indicate the positive impact of the program. The responses to all five questions show a differential of 13%-50%.

Significant increase can be seen in the positive responses for questions 6 and 7 where students were asked about their chances of taking up shipbuilding and repair as a career.

#### 4. Career Day Event Evaluations

In addition to assessing the change in attitude about shipbuilding and repair industry, students were asked to evaluate the Career Day Event for practical learning, effectiveness etc. The questionnaire is attached in Appendix G.

#### a. Gulf Coast Career Day Event

The average "strongly agree" response percentage is 45.1 and that for the "agree" responses is 31. So, more than 76% of the respondents felt that the event was well organized and provided first hand experience about processes used in shipbuilding and various job opportunities and career paths available in the industry.

### b. Hampton Roads Career Day Event:

The average "strongly agree" response percentage is 47.4 and that for the "agree" responses is 25.72. So, more than 72% of the respondents felt that the event was well organized.

### 5. Career Day Event Schedule

#### a. Gulf Coast Career Day Event:

Figure 2 shows the schedule for the Career Day Event in the Gulf Coast.

		Schedule		
1000			TO	UR
Time	HANDS ON	EXPO	Signal	NGSS
8.30 am -10 am	Gautier High School (65)	T. L. Faulkner Career Tech (50)		Moss Point Vo-tech (100)
	E.H Keys Technology Center (24)	Magnolia Jr (40)		
Total	89	90		100
10am -11.30am	Moss Point Vo-tech (100)	Gautier High School (65)	Vancleave Highschool (65)	
	Magnolia Jr (40)	E.H Keys Technology Center (24)	Jackson County Technology Center (15)	T. L. Faulkner Career Tech (50)
	Covington county Vo-Tech (15)	Bryant Career Tech Center (15)		Sandy Falgout (20)
		Adams Middle School, Al (50)		
Total	155	154	80	70
	Vancleave Highschool(65)	Moss Point Vo- tech (100)	E.H Keys Technology Center (24)	Gautier High School (65)
	T. L. Faulkner	Covington county	Bryant Career Tech	
11.30am-1.00pm	Career Tech (50)	Vo-Tech (15)	Center (15)	
	Jackson County Technology Center (15)	Sandy Falgout (20)	Magnolia Jr (40)	
	Adams Middle School, Al (50)			
Total	180	135	79	65
1.00pm-2.30pm	Bryant Career Tech Center (15)	Jackson County Technology Center (15)	Covington County Vo- Tech (15)	
	Sandy Falgout (20)	Vancleave Highschool (65)	Adams Middle School, Al (50)	
Total	35	80	65	

## SBRCD- Career Day Event - January 17, 2008 Mississippi Gulf Coast Community College, Gautier, MS

## Figure 2 Gulf Coast Career Day Event Schedule

A detailed schedule was prepared to smoothly rotate more than 400 students and teachers through three areas: Hands-on activities, Industry Expo and Shipyard Tours. Schools were scheduled in four different time slots starting at 8:30 in the morning. Any

special requirements of the schools about preferred time slots, like early arrival / early departure due to traveling distances, were taken care of while scheduling the event.

Each school group along with their teachers was given a short orientation of the event by the SBRCD team. Each participating student was given a hard hat and a drawstring bag along with the event passport. Then each group was escorted by a volunteer through hands-on activities and industry expo. Local industry professionals volunteered for this event.

#### b. Hampton Roads Career Day Event

Figure 3 shows the schedule for the Hampton Roads Career Day Event.

	HANDS ON	EXPO	то	UR
Time	Ted Main Arena	Ted Lobby	Colonnas	BAE
	red main Arena	Ted Lobby	Colonnas	DAL
8.30 am -9.45	Suffolk public	I. C. Norcom High		VB Technical an
am	schools (50)	School (10)		Career education
am	schools (50)	School (10)		
				center (30)
		Norfolk Public		
		High School (83)		
		-arriving at 9.00		
Total	50	93		30
9.45am -	King's Fork Middle	Isle of Wright (40)	Syms Middle School	Suffolk public
11.00am	School (17)	isie of thight (40)	(80)	schools (50)
11.00am	School (17)		(80)	schools (50)
	King's Fork Middle	Sussex Central	Forest Glen Middle	Advanced
			and the second se	and the same of the state of th
	School (7)	Middle School	School (49)	Technology Cent
		(17)		(40)
	King's Fork Middle	Sussex Central		I. C. Norcom Hig
	School (13)	Middle School		School (10)
		(10)		
	King's Fork Middle	Southeast Halifax		
	School (10)	High School (20)		
	School (10)	High School (20)		
				6
	VB Technical and	Churchland High		
	Career education	School(42)		
	center (30)			
	Mathews High			
	School (35)			
	3011001 (30)			
	Norfolk Public			
	High School (83)			
Total	105	400	100	100
Total	195	129	129	100
Total 11.00am-		129 VB Technical		
11.00am-	Syms Middle	VB Technical	King's Fork Middle	Southeast Halifa
		VB Technical and Career		Southeast Halifa
11.00am-	Syms Middle	VB Technical and Career education center	King's Fork Middle	Southeast Halifa
11.00am-	Syms Middle School (80)	VB Technical and Career education center (30)	King's Fork Middle School (17)	Southeast Hallfa High School (20
11.00am-	Syms Middle School (80) E. W. Wyatt Middle	VB Technical and Career education center (30) Mathews High	King's Fork Middle School (17) King's Fork Middle	Southeast Halifa High School (20 Norfolk Public Hig
11.00am-	Syms Middle School (80)	VB Technical and Career education center (30)	King's Fork Middle School (17)	Southeast Halifa High School (20
11.00am-	Syms Middle School (80) E. W. Wyatt Middle School (30)	VB Technical and Career education center (30) Mathews High School (35)	King's Fork Middle School (17) King's Fork Middle School (7)	Southeast Halifa High School (20 Norfolk Public Hig
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11.00am-	Syms Middle School (80) E. W. Wyatt Middle School (30) Advanced Technology Center	VB Technical and Career education center (30) Mathews High School (35)	King's Fork Middle School (17) King's Fork Middle School (7)	Southeast Halifa High School (20 Norfolk Public Hig
11.00am-	Syms Middle School (80) E. W. Wyatt Middle School (30) Advanced Technology Center (40)	VB Technical and Career education center (30) Mathews High School (35) Suffolk public schools (50)	King's Fork Middle School (17) King's Fork Middle School (7) King's Fork Middle School (13)	Southeast Halifa High School (20 Norfolk Public Hig
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SBRCD- Hamptons	Roads,	Febuary	21	2008
Sc	hedule			

12.15pm- 1.30pm	Southeast Halifax High School (20)	King's Fork Middle School (17)	Churchland High School( 42)	Mathews High School (35)
	Gloucester High School (40)	King's Fork Middle School (7)		E. W. Wyatt Middle School (30)
	Forest Glen Middle School( 49)	King's Fork Middle School (13)		
	Isle of Wright (40)	King's Fork Middle School (10)		
	Sussex Central Middle School (17)	Syms Middle School (80)		
	Sussex Central Middle School (10)	Advanced Technology Center (40)		
Total	176	167	42	65
1.30pm-3.00pm		E. W. Wyatt Middle School (30)	Gloucester High School (40)	
Total		30	40	

	Lunch Timing
Time	Schools
	VB Technical and Career education center (30)
11.00 am	Norfolk Public High School (80)
	Churchland High School (42)
11.15	Mathews High School (35)
11.45 am	Advanced Technology Center (40)
1000 00 000 000 000 000 000 000 000 000	Suffolk public schools (50)
12.15 pm	I. C. Norcom High School (10)
	King's Fork Middle School (17+7+10+13) Isle of Wright (40)
1.00 pm	Syms Middle School (80)
	Southeast Halifax High School (20)
	Gloucester High School (40)
1 20 mm	Forest Glen Middle School( 49)
1.30 pm	E. W. Wyatt Middle School (30)
	Sussex Central Middle School (17)
	Sussex Central Middle School (10)

Figure 3 Hampton Roads Career Day Event Schedule

A detailed schedule was prepared to smoothly rotate more than 600 students and teachers through three areas: Hands-on activities, Industry Expo and Shipyard Tours. Schools were scheduled in four different time slots starting at 8:30 in the morning. Any special requirements of the schools about preferred time slots, like early arrival / early departure due to traveling distances, were taken care of while scheduling the event.

Each school group along with their teachers was given a short orientation of the event by the SBRCD team. Each participating student was given a hard hat and a drawstring bag along with the event passport. Then each group was escorted by a volunteer through hands-on activities and industry expo. Old Dominion University students volunteered for this event.



## 6. Industry Sponsors for the Gulf Coast and Hampton Roads

In order to increase the impact of SBRCD project, the technical team decided to extend the original number of participating students from 300 to 400 in the Gulf Coast and to 600 in the Hampton Roads area. The technical team decided to raise funds through the corporate sponsorships. Sponsorship money was used to cover the cost of additional hard hats, bags, lunches, T - shirts for volunteers and additional simulation kits. Six industry sponsors supported the Gulf Coast event and seven for the Hampton Roads event. The sponsors are listed in the table in Appendix H.

## 7. Design and Development of Simulation Kits

Four simulation kits related to shipbuilding and repair activities were developed. The original proposal included development of only two simulation kits. Two additional simulations were developed to address teachers' request for open-ended problems. These additional activities included ship stability simulation and ship disaster investigation simulation.

- a) **Shipyard Operation Simulation** simulates operations within a shipyard. During this activity, students learn how various work stations like Plasma cutting, bending and welding work together to build a ship. Students use card stock paper to design and build a container ship. This simulation demonstrates modular construction of a ship and targets multiple standards of Learning in math and science.
- b) **Ship Construction Simulation** simulates construction of a ship through successful project management. The middle school simulation involves construction of a clipper ship and high school simulation involves construction of a submarine. During the simulation, students learn about bill of material, sales tax, labor cost, inventory cost and project management.
- c) Ship Stability Simulation teaches students about basic scientific principles involved in the design and operation of a ship. It involves the understanding of center of gravity, center of buoyancy, Archimedes Principle and effect of salinity on ship's buoyancy. Students use a foam hull model to experiment with the buoyancy of ship.

d) **Ship Disaster Investigation** simulation involves ship disaster case studies. Students play the roles of Ship Disaster Investigation Agency (SDIA) agents and analyze the reasons for ship disaster. They identify possible causes behind the disaster. In this open ended problem, students must use the scientific principles learnt in the previous three simulation activities. Students work in groups to collaboratively learn about fundamentals of ship design, ship loading, terminology used in the shipbuilding and shipping industry and the best practices followed in ship design, construction and shipping.

All documents related to the simulations and associated training programs have been updated on the website. One-page summaries of all the four simulation activities are also provided in Appendix I.

#### 8. Counselor and Teacher Workshops

Counselor and teacher workshops for the Gulf Coast were successfully conducted on September 14 and 15 at the Mississippi Gulf Coast Community College, Jackson county campus in Gautier, Mississippi. Thirty four counselors, fourteen teachers, two industry representatives and one government representative (MARAD) attended the workshops. The purpose of the workshops was to make counselors and teachers excited about the project and to train them in the use of the simulation activities. Twenty five high school and fourteen middle school kits were given to teachers and counselors. The list of attendees is provided in Appendix J.

Figure 4 shows the participant response from the counselor workshop conducted in Gautier, MS on a scale of 0-5, 5 being excellent. Average response for all questions on the survey is 4.8/5.0 or higher.



Figure 4: Gulf Coast Counselor Workshop Response

Counselor and teacher workshops within the Hampton Roads area were successfully conducted on October 12 and 13 at the Webb Center, Old Dominion University, Norfolk, Virginia. Nineteen counselors, twenty seven teachers, four industry representatives attended the workshops. The purpose of these workshops was to make counselors and teachers excited about the project and to train them in the use of the simulation activities. Twenty five high school and fourteen middle school kits were given to teachers and counselors. The list of attendees is provided in Appendix K.

Figure 5 shows the participant response from the teacher workshop conducted in Norfolk, VA on a scale of 0-5, 5 being excellent. Average response for all questions on the survey is 4.75/5.0 or higher. Figure 4 shows response from the counselor workshop averaging 4.3 / 5.0 or higher.





Figure 5: Hampton Roads Counselor Workshop Response

## 9. Technology Transfer

### a. SBRCD Website



Figure 6: SBRCD Website Homepage

The SBRCD Website can be found at the following web link: <u>http://www.lions.odu.edu/~averma/sbrcd/SBRCDIndex.htm</u>

Figure 6 shows home page of the SBRCD website. This website contains separate sections for students, industries and teachers-counselors. Figure 7 shows the various information available on the website within each section.

Students	Teachers / Counselors	Industry
• Information about Career Day Event	• Information about Career Day Event	• Information about Career Day Event
• Information on Hands-on Activities	• Information about Workshops	• Sponsorship Information
<ul> <li>Information on Shipyard Tours</li> <li>Career Links</li> </ul>	• Downloadable Simulation Activity Documents	<ul> <li>Online Registration</li> <li>Flyers, Posters and One Page Simulation</li> </ul>
Online Simulation	• Flyers and One Page Simulation Summaries	Summaries

Figure 7: Information Available on SBRCD Website



Figure 8: Container Ship Design Activity

The web site also includes an interactive experience for students in ship design as shown in figure 8. Students design a container ship by specifying various design parameters and the web site provides a way for them to test the validity of their design. This website also provides information about the project along with the flyers for students and industry. The meeting schedules, meeting minutes and reports are also available on this website. Registration forms for the participating schools, industry, and teachers and counselors are available on this website for the Career Day Events and workshops. Information about the simulation kits has also been posted on the website.

### b. Advertisements in the Local Media

A black and white advertisement, 2 columns x 3 inch in size was published in the local newspapers. This advertisement ran on Friday during the week prior to the career day event; and on Monday and Wednesday during the week of the career day event. SBRCD team worked with the sales department of the local newspapers to finalize the advertisements. Figure 7 shows the advertisements that appeared in the local media.

Advertisements for the Gulf Coast appeared in the following news papers:

- 1. Sun Herald
- 2. Mississippi Press
- 3. Mobile Register

These advertisements ran on 12/21/07

Advertisements for the Hampton Roads appeared in the following papers:

- 1. Virginian Pilot
- 2. Daily Press

These advertisements ran on 01/17/08



Figure 7: SBRCD Advertisements

### c. Presentations at Conferences/Workshops

Information about SBRCD project and results were presented at the following conferences:

"Marine Kits- Promoting Inquiry Based Learning in Introduction to Engineering Class." Alok K. Verma, Presented at the LAI Ed Net Educators Conference, Boston, MA, April 24-25, 2008.

"Shipbuilding and Repair Career Day Event and SBRCD Project." Alok K. Verma Presented at the HRQMC workshop hosted by Lean Institute, Old Dominion University, Norfolk, VA, February 14, 2008.

"Shipbuilding and Repair Career Day Event and SBRCD Project." Alok K. Verma Presented at the Teacher Workshop, Old Dominion University, Norfolk, VA October 13, 2007.

"Shipbuilding and Repair Career Day Event and SBRCD Project." Alok K. Verma Presented at the Counselor Workshop, Old Dominion University, Norfolk, VA October 12, 2007.

"Shipbuilding and Repair Career Day Event and SBRCD Project." Alok K. Verma, Presented at the Teacher Workshop, MGCCC, Gautier, MS, September 15, 2007.

"Shipbuilding and Repair Career Day Event and SBRCD Project." Alok K. Verma, Presented at the Counselor Workshop, MGCCC, Gautier, MS, September 14, 2007.

"Improving Ship Building & Repair Career Awareness among Middle and High School Students via Simulations (SBRCD Project)." Alok K. Verma, Presented at the LAI Ed Net Summer Workshop, Boeing Headquarters, Chicago, IL, July 29-Aug 1, 2007.

"Enhancing Student Learning in Engineering Technology Programs – A Case for Physical Simulations." Alok K. Verma, Proceedings of the ASEE Annual Conference, Honolulu, HI, June 24-27, 2007.

"Improving Shipbuilding and Repair Workforce through Career Day Events." Alok K. Verma and Carol Considine, Presented at the LAI Plenary Conference, Cambridge, MD, April 18, 2007.

"Shipbuilding and Repair Career Day Events Organized by Lean Institute at ODU." Alok K. Verma, Presented at the Maritime & Transportation Center Summit, TCC, Portsmouth, VA, April 4, 2007.

"Shipbuilding and Repair Career Day Events." Alok K. Verma, Presented at the Lean Academic Network Meeting at the Shingo Prize Conference, Jacksonville, FL, March 27, 2007.

#### 10. Realized Benefits to Industry and Navy

SBRCD has produced long term cost savings for the US Navy by creating a large pool of middle and high school students who view the shipbuilding and repair industry in a favorable light. Some of these students will choose shipbuilding as a career path and will fill the critical need in the workforce for this industry in the future. The SBRCD project has established a pipeline for the future workforce.

SBRCD has provided a single venue to answer all career related questions for students, counselors, and teachers. By bringing together all players at a single event, it has provided an efficient and cost effective method to focus the recruitment effort for the shipbuilding and repair industry as a group. It has introduced students and teachers to marine science principles and shipyard operations via project based learning activities. It has also provided opportunities for students and teachers to interact with industry professionals.

In summary the expected benefits include:

- 1. Reduced cost of recruitment and retention for shipyards
- 2. Larger pool of qualified candidates
- 3. Established pipeline for future recruitment
- 4. A student population that is better informed about shipyard operations.
- 5. Students knowledgeable about careers in the shipbuilding and repair industry.
- 6. Enhanced collaboration between various shipbuilding and repair companies for recruitment and retention.
- 7. Enhanced image of the shipbuilding and repair industry among the general public.
- 8. Schools, teachers, counselors that view shipbuilding and repair in a favorable sight.

It is important to sustain this effort and replicate it in the other major shipbuilding areas. Continued implementation of SBRCD Career Day Events will lead to long-term reduction in the cost of recruitment and retention.

### **11. Project Summary**

The SBRCD project was a great success. Work on the web site design and deployment, design of flyers, design of advertisements, development of simulation kits and associated training programs was completed on schedule without any problems. The success of SBRCD events has encouraged organizers, industry partners to organize a similar event next year. The workshops for the counselors and teachers were conducted successfully at Mississippi Gulf Coast Community College, Gautier Mississippi and at Old Dominion University, Norfolk, Virginia. The workshop review comments and evaluations from both teachers and counselors were excellent. Two Career Day Events were held successfully in Gulf Coast and Hampton Roads. Target enrollments for both the events were not only met but exceeded. Pre and post survey results indicate a positive impact on the participating students. In addition, evaluations from both of these events

indicate that students enjoyed participating in all three components of the event. Comments from teachers have been very positive. In summary, the SBRCD project has been completed successfully and we would like to thank the executive control board of the NSRP for funding the project and ATI for successfully managing the project. We will continue the critical task of workforce development to make the industry globally competitive.

## **Appendices:**

- A. List of Participating Schools Gulf Coast
- B. Layout of Hands-on Activities, Industry Expo and Shipyard Tours Gulf Coast
- C. List of Participating Schools Hampton Roads
- D. Layout of Hands-on Activities, Industry Expo and Shipyard Tours Hampton Roads
- E. Pre and Post Questionnaires with Results
- F. Results of Attitudinal Survey
- G. Results of Student Evaluations
- H. List of Industry Sponsors
- I. One Page Summaries of Simulations
- J. List of Attendees: Teachers and Counselors Workshops

Sr.No.	School	No. of Students	Contact	Title	email	Phone
	Adams Middle School, Al					
1		30	Tammera Carbo		tmcarbo@mcpss.com	2512212000
	Covington county Vo-Tech, MS					
2		15	Laura Cameron	Counselor	lubroom@hotmail.com	601-765-8253
	Jackson County Technology Center					
3		10	Kim Aflague	Counselor	kaflague@jaco.k12.ms.us	228-826-5944
	Moss Point Vo-tech					
4		100	Carol Redding	Counselor	clredding@mp.k12.ms.us	228-474-1455
	Gautier High School			Career Center		
5		65	Bill Massey	Technician	bmassey@psd.k12.ms.us	228-52208790
6	Vancleave Highschool	21	Helen Fletcher	Counselor	hfletcher@jaco.k12.ms.us	228-826-0920
7	E.H Keys Technology Center	24	Linda Pasgushi	Counselor	lpasquini@ossd.k12.ms.us	228-872-3411
8	Magnolia	40				
	Druget Caraan Taab Cantar			Welding		
9	Bryant Career Tech Center	20	Glenn Lowery	Instructor	glowery@mcpss.com	251-957-2845
10	Adams Middle School, Al	50	Corliss Wilcher	teacher	cwilcher@mcpss.com	251-455-9629
11	T. L. Faulkner Career Tech	50	Sharon Hornsby	Counselor	schornsby@mcpss.com	2512215431
		425				

# Gulf Coast Career Day Event Student Registration

# APPENDIX B

# Layout for Expo Area at MGCCC WPB Lecture Hall



# SBRCD - Gulf Coast Hands on Activities Layout APPENDIX B Health Physical and Acquatic Education Bldg.- (GYM) - MGCCC



Category B Government Data Rights Approved for Public Release; unlimited distribution

# APPENDIX B



Category B Government Data Rights Approved for Public Release; unlimited distribution

Н	ampton	Roads	Career	Day	Event	Student	Re	gistration

0 N		No. of		<b></b>		
r.No.	School	Students	Contact	Title	email	Phone
	Sussex Central Middle School	10	Shawnrell Blackwell	Asst. Principal	sblackwell@sussex.k12.va.us	434-246-2251
	Syms Middle School	100	Mr. Jawaun Wheaton		jwheaton@sbo.hampton.k12.va.us	757-850-5050
	King's Fork Middle School	17	Barbara Edwards	Teacher	baredwards@spsk12.net	757-923-5246
	King's Fork Middle School	7	Mary K. Rollins	Teacher	marrollins@spsk12.net	757-923-5246
	Southeast Halifax High School	20	Broderick Ward	Teacher	wardb@se.halifax.k12.nc.us	252-445-2027
	King's Fork Middle School	7	Ms. Joyce Baker	Special Ed Teacher	JoyBaker@spsk12.net	757-923-5246
		,	NIS. JOYCE DAKEI	CHROME Club	ooybaker@spsk12.net	101-020-0240
	Forest Glen Middle School	34	Maryland Roberts	Sponsor	marroberts@spsk12.net	757-925-5780
	Gloucester High School	15	Susan Maria Emory	· ·		
	Sussex Central Middle School	17	Alvina Matthews	Counselor	amatthews@sussex.k12.va.us	434-246-2251
)	Mathews High School	35	Renee Johnson	Counselor	rjohnson@mathews.k12.va.us	804-725-3702
2	Suffolk public schools	23	Christine Lafferty			
3	Churchland High School	26	Aaron Russell		aaron.russell@pps.k12.va.us	
5	I. C. Norcom High School	12	Mary White	Teacher	MARY.G.WHITE@PPS.K12.VA.US	(757) 393-5442
6	King's Fork Middle School	10	Calvin Hart		calhart@spsk12.net	757-923-5246
8	E. W. Wyatt Middle School	28	Helena Henson	Guidance Counselor	hhenson@gcps1.com	434-634-5150
9	Newport News Public Schools	0	Eleanor Blowe	Instructional Supervisor- Career and Technical Education	eleanor.blowe@nn.k12.va.us	757-591-4577
•		Ŭ		CTE Instructional		
0	Newport News School Board Office	0	Barbara Smith-White		barbara.smithwhite@nn.k12.va.us	757-591-4567
	Virginia Beach Technical and Career	-				757-427-5300
1	Education Center	31	James Jones	Welding Teacher	JamesC.Jones@vbschools.com	ext. 51520
2	Advanced Technology Center	23		Assistant Director	amgarvey@vbschools.com	757-468-8960
3	Isle of Wight	34	ĺ			
4	Norfolk Public School	85				
	Total	534				

APPENDIX D

Traffic Flow and Activity Layout - Ted Constant Center



Approved for Public Release; unlimited distribution

# Ted Constant Multipurpose (Monarch) Room Layout





Approved for Public Release; unlimited distribution

# Tour Layout for the Colonna's Shipyard

APPENDIX D



Pre-Survey of Result	s SBRCD I	Event - G	ulf Coast		
		Numb	er of Stu	idents:	
	Strongly				Strongly
Questions	Agree	Agree	Neutral	Disagree	Disagree
There are a lot of career opportunities in					
the field of Shipbuilding and repair.	113	95	41	6	11
Shiprepair operations include					
repainting, over hauling, ship conversions and					
alterations.	87	105	55	6	13
dimensions, weight, load carrying capacity or					
their intended service.	71	110	66	11	8
Labor shortage has reduced profits,					
impacted construction cost and delayed					
project completion for most shipyards.	43	85	101	26	11
Many shipyards have difficulty in attracting					
and retaining an adequate supply of	44	82	98	29	13
	TRUE	FALSE			
Shipbuilding and repair industries have					
high paying job positions?	241	25			
I would consider a career in the ship					
building and repair industry?	177	89			

Total number of students submitte 266

Post-Survey Results of SBRCD Event Gulf Coast					
		Number of Students:			
	Strongly			D.	Strongly
Questions	Agree	Agree	Neutral	Disagree	Disagree
There are a lot of career opportunities in the field of Shipbuilding and repair.	120	43	15	3	2
Shiprepair operations include repainting,overhauling,shipconversions and alterations.	84	74	17	5	3
Ships are often classified by their basic dimensions,weight,load carrying capacity or their intended service.	77	68	26	5	7
Labor shortage has reduced profits, impacted construction cost and delayed project completion for most shipyards.	48	76	44	8	7
Many shipyards have difficulty in attracting and retaining an adequate supply of qualified production workers.	52	58	46	16	12
		FALSE	40	10	12
	IRUE	FALJE			
Shipbuilding and repair industries have high paying job positions?	178	5			
I would consider a career in the ship					
building and repair industry?	123	60			

Total number of post survey 183

Pre-Survey of Results SBRCD Event Hampton Roads					
	Number of Students:				
	Strongly				Strongly
Questions	Agree	Agree	Neutral	Disagree	Disagree
There are a lot of career opportunities in the					
field of Shipbuilding and repair.	105	115	40	14	26
Shiprepair operations include					
repainting, overhauling, ship conversions and					
alterations.	83	125	53	30	9
Ships are often classified by their basic					
dimensions, weight, load carrying capacity or					
their intended service.	50	90	130	20	10
Labor shortage has reduced profits, impacted					
construction cost and delayed project					
completion for most shipyards.	63	87	87	54	9
Many shipyards have difficulty in attracting					
and retaining an adequate supply of qualified					
production workers.	24	45	199	24	8
	TRUE	FALSE			
Shipbuilding and repair industries have high					
paying job positions?	147	153			
I would consider a career in the ship building					
and repair industry?	135	165			

Total number of students submitted: 300

Post-Survey Results of SB	RCD Event	Hampton	Roads		
•	Number of Students:				
Questions	Strongly Agree	Agree	Neutral	Disagree	Strongly Disagree
There are a lot of career opportunities in the field of Shipbuilding and repair.	149	80	17	8	5
Shiprepair operations include repainting, overhauling, shipconversions and alterations.	134	83	22	10	10
Ships are often classified by their basic dimensions,weight,load carrying capacity or their intended service.	128	82	32	8	9
Labor shortage has reduced profits, impacted construction cost and delayed project completion for most shipyards.	137	70	28	16	8
Many shipyards have difficulty in attracting and retaining an adequate supply of qualified production workers.	112	79	47	14	6
	TRUE	FALSE		11	
Shipbuilding and repair industries have high paying job positions?	208	51			
I would consider a career in the ship building and repair industry?	207	53			

Total number of post survey received:259

SBRCD Career Day Event

Gulf Coast, January 17, 2008.

Strongly Agree				
		Percentage		
	Percentage	Post		
	Pre Survey	Survey		
	Results	Results		
Q1	42.48	65.57		
Q2	32.7	45.9		
Q3	26.7	42		
Q4	16.16	29.22		
Q5	16.54	28.42		



Q1	There are a lot career opportunities in the field of shipbuilding and repair.
Q2	Ship repair operations include repainting, overhauls, ship conversions and alterations
Q3	Ships are often classified by their basic dimensions, weight, load carrying capacity or their intended service.
Q4	Labor shortages have reduced profits, impacted construction costs and delayed project completion for most shipyards.
Q5	Many shipyards have difficulty attracting and retaining an adequate supply of qualified production workers.

Total Number Of Pre Survey Responses(N1)	266
Total Number Of Post Survey Responses(N2)	183

SBRCD Career Day Event

Gulf Coast, January 17, 2008.

TRUE			
	Percenta ge of Pre Survey	-	
Q6	90.6	97.26	
Q7	66.54	67.21	



Q6	Shipbuilding and repair industries have high paying job positions?
Q7	I would consider a career in the shipbuilding and repair industry.

Total Number Of Pre Survey Responses(N1)	266
Total Number Of Post Survey Responses(N2)	183

SBRCD Career Day Event

Gulf Coast, January 17, 2008.

Strongly Agree and Agree				
	•	Percentage		
	Pre Survey Results	Post Survey Results		
Q1	78.19	89.07		
Q2	72.18	86.34		
Q3	68	79.23		
Q4	48.12	67.76		
Q5	47.36	60.1		



Q1	There are a lot career opportunities in the field of shipbuilding and repair.
Q2	Shiprepair operations include repainting, overhauls, ship conversions and alterations
Q3	Ships are often classified by their basic dimensions, weight, load carrying capacity or their intended service.
Q4	Labor shortages have reduced profits, impacted construction costs and delayed project completion for most shipyards.
Q5	Many shipyards have difficulty attracting and retaining an adequate supply of qualified production workers.

Total Number Of Pre Survey Responses(N1)	266
Total Number Of Post Survey Responses(N2)	183

SBRCD Career Day Event

TED Constant Center, February 21, 2008.

Strongly Agree				
		Percentage		
	Percentage	Post		
	Pre Survey	Survey		
	Results	Results		
Q1	35	57.53		
Q2	27.67	51.74		
Q3	16.67	49.42		
Q4	21	52.9		
Q5	8	43.34		



Q1	There are a lot career opportunities in the field of shipbuilding and repair.
Q2	Ship repair operations include repainting, overhauls, ship conversions and alterations
Q3	Ships are often classified by their basic dimensions, weight, load carrying capacity or their intended service.
Q4	Labor shortages have reduced profits, impacted construction costs and delayed project completion for most shipyards.
Q5	Many shipyards have difficulty attracting and retaining an adequate supply of qualified production workers.

Total Number Of Pre Survey Responses(N1)	
Total Number Of Post Survey Responses(N2)	259
## Results of Student Attitudinal Survey on Shipbuilding and Repair

SBRCD Career Day Event

TED Constant Center, February 21, 2008.

TRUE			
		Percenta	
	Percenta	-	
	ge of Pre		
	Survey		
	Results	Results	
Q6	49	80.3	
Q7	45	79.92	



Q6	Shipbuilding and repair industries have high paying job positions?
Q7	I would consider a career in the shipbuilding and repair industry.

Total Number Of Pre Survey Responses(N1)	300
Total Number Of Post Survey Responses(N2)	259

## Results of Student Attitudinal Survey on Shipbuilding and Repair

SBRCD Career Day Event

TED Constant Center, February 21, 2008.

Strongly Agree and Agree			
	Percentage	Percentage	
	Pre Survey Results	Post Survey Results	
Q1	73.33	88.41	
Q2	69.33	83.78	
Q3	46.67	81.08	
Q4	50	79.92	
Q5	23	73.74	



Q1	There are a lot career opportunities in the field of shipbuilding and repair.		
Q2	Ship repair operations include repainting, overhauls, ship conversions and alterations		
Q3	Ships are often classified by their basic dimensions, weight, load carrying capacity or their intended service.		
Q4	Labor shortages have reduced profits, impacted construction costs and delayed project completion for most shipyards.		
Q5	Many shipyards have difficulty attracting and retaining an adequate supply of qualified production workers.		

Total Number Of Pre Survey Responses(N1)	300
Total Number Of Post Survey Responses(N2)	259

Evaluation Of SBR	CD Event	Gulf Co	ast		
	Number of Students:				
	Strongly				Strongly
Questions	Agree	Agree	Neutral	Disagree	Disagree
Hands-o	n Activitie	S			
Hands-on Activities gave you an overview of the					
processes used in shipbuilding and repair industry.	101	63	26	6	13
You gained some practical knowledge about the					
processes used in the shipbuilding and repair					
industry.	64	80	27	9	10
Shipbuilding and Repair industry uses					
sophisticated manufacturing processes.	77	71	33	6	11
	try Expo		00		
Industry Expo provided you knowledge about	<i>,</i> 1				
various career paths in the shipbuilding and repair					
industry.	98	52	36	7	7
Industry Professionals did have good knowledge					
about the industry in general and career paths in					
the industry.	94	55	34	6	8
Industry professionals responded to your					
questions.	98	55	30	9	7
	rd Tours				I
You were able to see the important manufacturing					
processes in the shipyard.	94	57	26	11	12
Shipyards employ people in variety of positions.	95	63	24	6	13

Number of students submitted

200

## Results of Student Evaluation Survey on Shipbuilding and Repair

**SBRCD Career Day Event** 

Gulf Coast, January 17, 2008.

Strongly Agree			
	Percentage of Results		
Q1		50.5	
Q2		32	
Q3		38.5	
Q4		49	
Q5		47	
Q6		49	
Q7		47	
Q8		47.5	



Q1	Hands-on Activities gave you an overview of the processes used in shipbuilding and repair industry.
Q2	You gained some practical knowledge about the processes used in the shipbuilding and repair industry.
Q3	Shipbuilding and Repair industry uses sophisticated manufacturing processes.
Q4	Industry Expo provided you knowledge about various career paths in the shipbuilding and repair industry.
Q5	Industry Professionals did have good knowledge about the industry in general and career paths in the industry.
Q6	Industry professionals responded to your questions.
Q7	You were able to see the important manufacturing processes in the shipyard.
Q8	Shipyard employ people in variety of positions.

Number of students responses 200

## APPENDIX G

## Results of Student Evaluation Survey on Shipbuilding and Repair

#### SBRCD Career Day Event

Gulf Coast, January 17, 2008.

Strongly Agree and Agree		
Perce	entage of Results	
Q1	82	
Q2	72	
Q3	74	
Q4	75	
Q5	74.5	
Q6	76.5	
Q7	75.5	
Q8	79	



Q1	Hands-on Activities gave you an overview of the processes used in shipbuilding and repair industry.
Q2	You gained some practical knowledge about the processes used in the shipbuilding and repair industry.
Q3	Shipbuilding and Repair industry uses sophisticated manufacturing processes.
Q4	Industry Expo provided you knowledge about various career paths in the shipbuilding and repair industry.
Q5	Industry Professionals did have good knowledge about the industry in general and career paths in the industry.
Q6	Industry professionals responded to your questions.
Q7	You were able to see the important manufacturing processes in the shipyard.
Q8	Shipyard employ people in variety of positions.

Number of students responses

200

### Results of Student Evaluation Survey on Shipbuilding and Repair

SBRCD Career Day Event Gulf Coast, January 17, 2008. Strongly Agree and Agree

		V	
	Percentage of Strongly Agree	Percentage Of Agree	
Q1	50.5	31.5	
Q1 Q2	32	40	
Q3	38.5	35.5	
Q4	49	26	
Q5	47	27.5	
Q6	49	27.5	
Q7	47	28.5	
Q8	47.5	31.5	



Q1	Hands-on Activities gave you an overview of the processes used in shipbuilding and repair industry.
Q2	You gained some practical knowledge about the processes used in the shipbuilding and repair industry.
Q3	Shipbuilding and Repair industry uses sophisticated manufacturing processes.
Q4	Industry Expo provided you knowledge about various career paths in the shipbuilding and repair industry.
Q5	Industry Professionals did have good knowledge about the industry in general and career paths in the industry.
Q6	Industry professionals responded to your questions.
Q7	You were able to see the important manufacturing processes in the shipyard.
Q8	Shipyard employ people in variety of positions.

Evaluation Of SBRC	D Event	Hampt	on Road	ds	
	Number of Students:				
Questions	Strongly Agree	Agree	Neutral	Disagree	Strongly Disagree
Hands	on Activities		•		
Hands-on Activities gave you an overview of the processes used in shipbuilding and repair industry.	158	67	27	20	10
You gained some practical knowledge about the processes used in the shipbuilding and repair industry.	134	83	29	27	9
Shipbuilding and Repair industry uses sophisticated manufacturing processes.	154	69	42	8	9
Ind	ustry Expo		-		
Industry Expo provided you knowledge about various career paths in the shipbuilding and repair industry.	122	103	26	23	7
Industry Professionals did have good knowledge about the industry in general and career paths in the industry.	125	92	28	29	8
Industry professionals responded to your questions.	138	86	26	15	17
Ship	oyard Tours				
You were able to see the important manufacturing processes in the shipyard.	143	83	25	16	14
Shipyard employ people in variety of positions.	123	81	45	21	12

Number of students submitted	282
------------------------------	-----

## Results of Student Evaluation Survey on Shipbuilding and Repair

SBRCD Career Day Event

TED Constant Center, February 21, 2008.

Strongly Agree					
Perc	Percentage of Results				
Q1	56.02				
Q2	47.51				
Q3	54.6				
Q4	43.26				
Q5	44.32				
Q6	48.93				
Q7	50.7				
Q8	43.61				



Q1	Hands-on Activities gave you an overview of the processes used in shipbuilding and repair industry.
Q2	You gained some practical knowledge about the processes used in the shipbuilding and repair industry.
Q3	Shipbuilding and Repair industry uses sophisticated manufacturing processes.
Q4	Industry Expo provided you knowledge about various career paths in the shipbuilding and repair industry.
Q5	Industry Professionals did have good knowledge about the industry in general and career paths in the industry.
Q6	Industry professionals responded to your questions.
Q7	You were able to see the important manufacturing processes in the shipyard.
Q8	Shipyard employ people in variety of positions.

Number of students responses 282

## APPENDIX G

## Results of Student Evaluation Survey on Shipbuilding and Repair

#### SBRCD Career Day Event

TED Constant Center, February 21, 2008.

Strongly Agree and Agree					
Perce	Percentage of Results				
Q1	79.78				
Q2	76.95				
Q3	79.07				
Q4	79.78				
Q5	76.95				
Q6	79.43				
Q7	80.14				
Q8	72.34				



Q1	Hands-on Activities gave you an overview of the processes used in shipbuilding and repair industry.
Q2	You gained some practical knowledge about the processes used in the shipbuilding and repair industry.
Q3	Shipbuilding and Repair industry uses sophisticated manufacturing processes.
Q4	Industry Expo provided you knowledge about various career paths in the shipbuilding and repair industry.
Q5	Industry Professionals did have good knowledge about the industry in general and career paths in the industry.
Q6	Industry professionals responded to your questions.
Q7	You were able to see the important manufacturing processes in the shipyard.
Q8	Shipyard employ people in variety of positions.

Number of students responses

282

### Results of Student Evaluation Survey on Shipbuilding and Repair

SBRCD Career Day Event

TED Constant Center, February 21, 2008.

Strongly Agree and Agree				
	Percentage of Strongly Agree	Percentage Of Agree		
Q1	56.02	23.75		
Q2	47.51	29.43		
Q3	54.6	24.46		
Q4	43.26	36.52		
Q5	44.32	32.62		
Q6	48.93	30.49		
Q7	50.7	29.43		
Q8	43.61	28.72		



Q1	Hands-on Activities gave you an overview of the processes used in shipbuilding and repair industry.
Q2	You gained some practical knowledge about the processes used in the shipbuilding and repair industry.
Q3	Shipbuilding and Repair industry uses sophisticated manufacturing processes.
Q4	Industry Expo provided you knowledge about various career paths in the shipbuilding and repair industry.
Q5	Industry Professionals did have good knowledge about the industry in general and career paths in the industry.
Q6	Industry professionals responded to your questions.
Q7	You were able to see the important manufacturing processes in the shipyard.
Q8	Shipyard employ people in variety of positions.

Number of students responses

282

## APPENDIX H

### SBRCD Project List of Sponsors and Exhibitors

	Gulf Coast
	Sponsors & Exhibitors
1	Bender Shipbuilding and Repair Inc
2	Trinity Yatch
3	Bollinger Shipyards Inc
4	Signal International
5	Northrop Grumman Ship Systems
6	Atlantic Marine
	Exhibitors
1	Hiller Systems
2	Alabama Fluids Systems
3	MGCCC
4	Bishop CC
5	MARAD
6	OSHA

	Hampton Roads				
	Sponsors & Exhibitors				
1	Colonna's Shipyard Inc				
2	BAE Systems Shipyard				
3	METRO				
4	NGNN				
5	Technico				
6	ASNE				
7	MHI				
8	АММА				
9	Earl Industries				
	Exhibitors				
1	TCC				
2	TNCC				
3	ODU				
4	MARAD				
5	OSHA				

National Shipbuilding Research Pro

## SHIPYARD OPERATIONS SIMULATION



Simulation involves operations associated with ship building. Students are employed in different departments while building the ship. They calculate the weight, draft and kinetic energy of the ship.

## **Learning Objectives**

- Components of a ship
- Operations within a shipyard
- Methods of ship construction
- Design calculations

## **Simulation Activity**

- Simulate operations within a shipyard
- Weight estimation
- Draft calculations
- Kinetic energy calculations

Kit contains: Teacher's manual, Student handout, Student worksheets, Two pair of scissors, Four rulers, Two glue sticks, Two protractors and Tape





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National Shipbuilding Research

## SHIP CONSTRUCTION SIMULATION Middle School



This simulation involves construction of a submarine. Students play the role of employees of ABC yard. They first estimate the cost of the ship and then build it.

## Learning Objectives

- Basic ship terminology
- Fundamentals of submarine construction
- Processes involved in cost estimation & part acquisition

## **Simulation Activity**

APPENDIX I

Day 1 Identify the number of parts using the student handouts & Cost estimation Day 2 Construction of submarine

Kit Contents: Teacher's manual, Student's handouts, K'nex parts, Cost estimation form and ruler.



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National Shipbuilding Research P

## SHIP CONSTRUCTION SIMULATION High School



This simulation involves construction of a clipper ship. Students play the role of employees of ABC yard. They first estimate the cost of the ship and then build it.

## Learning Objectives

- Basic ship terminology
- Fundamentals of ship construction
- Processes involved in cost estimation & part acquisition

## **Simulation Activity**

APPENDIX I

Day 1 Identify the number of parts using the student handouts & Cost estimation Day 2 Construction of clipper ship

**Kit Contents:** Teacher's manual, Student's handouts, K'nex parts, Cost estimation form, fake money and ruler.





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# SHIP STABILITY SIMULATION



Simulation involves studying the effect of center of buoyancy on ship's stability. Also applying Archimedes principle and comparing the draft of model-ship in saline and fresh water.

## Learning Objectives

- Finding the center of buoyancy
- Applying Archimedes principle to find weight and volume of displaced water.
- Observing the effect of salinity on the draft.

## **Simulation Activity**

APPENDIX I

- Find the center of buoyancy and weight of displaced water by experiment.
- Calculate weight and volume of displaced water
- Study effect of Salinity

Kit Contents: Foam model, Teacher's manual, ruler, measuring cup, weights (16 washers) and marker



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# SHIP DISASTER INVESTIGATION



Simulation involves ship disaster case studies. Students play role of Ship Disaster Investigation Agency (SDIA) agents analyzing the ship disaster. They identify possible causes for the disaster.

## Learning Objectives

- Basic ship terminology
- Fundamentals of ship design and construction
- Best practices followed in the ship design, construction and shipping industry

## **Simulation Activity**

APPENDIX I

- Analyze the ship disasters
- Consult SDIA agent's guide
- Find out the flaws and suggest modifications
- Present the findings

Kit Contents: SDIA agent manual, Check- sheet, Ship disaster cases for middle and high school





Category B Government Data Rights Find more at :- http://www.licappo.ector Pople Relative Category B Government Data Rights

#### Gulf Coast Counselor Workshop List of Attendees

	School Name	School Address	Name	Title	Phone Number	email	Grade Leve
1	Adams Middle School	401 Baldwin St, Saraland, AL 36571	Lionell Dais	counselor	2212000	Idais@mcpss.com	6-8
2	Adams Middle School	402 Baldwin St, Saraland, AL 36571	Tammera CArbo	counselor	2212000	tmcarbo@mcpss.com	6-8
3	Bryant Career Technical Center	8950 Padgett Switch Road, Irvington, AL 36544	Mico Carter	counselor	2519572845	mjcarter@mcpss.com	9-12
4	Gulfport High School	100 Perry Street, Gulfport, MS 39507	Catherine Newkirk	Guidance Counselor	(228) 897-6031	catherine.newkirk@gulfport schools.org	10-12
5	Covington County Vocational Technical Comples	P.O. Box 1268 Collins, MS 39428	Laura Cameron	Counselor	601-765-8253	lcameron@cov.k12.ms.us	high schoo
6	Mary G. Montgomery High School	4275 Snow Road, Semmes, AL 36575	Kim P. Howell	Guidance Counselor	251-221-3155 ext. 46007	khowell@mcpss.com_	9th, 10th
7	Vancleave Highschool	1224 Highway 57, Vancleave, MS 39565	Helen Fletcher	Career Center Manager	228-826-0920	hfletcher@jaco.k12.ms.us	9-12
8	Bay High School	751 Blue Meadow Road, Bay St. Louis, MS 39520	Kathryn Noblitt	School Counselor	228-467-5297	knoblitt@bwsd.org	9-12
9	Magnolia Jr. High School	6601 Orange Grove Road, Moss Point, MS 39563	Miriam Spain	Counselor	228-475-1429 ext 4004	maspain@mp.k12.ms.us	8th grade
10	Faulkner Career Technical Center	33 W. Elm St. Prichard, AL 36610	Sharon Hornsby	Career Counselor	(251) 221- 5431; (251) 367-0982	<u>sharonhornsby@hotmail.co</u> m	9-12
11	Magnolia	6601 Orange Grove Rd. Moss Point, Ms 39563	Ava L. Barbour	Counselor	(228) 475-1429	ABarbour@mp.k12.ms.us	7&8
12	Long Beach School District	300 W Old Pass Rd	Mike Crawford	Student Services Coordinator	228-860-9055	mike.crawford@mgccc.cc. ms.us	10-12
13	Mississippi Gulf Coast Community College	Post Office Box 100 Gautier, Mississippi 39553	Sheila Lyon	Counselor	228-497-7636	sheila.lyon@mgccc.edu	College
14	Citronelle High School	19325 Rowe Street, Citronelle, AL 36522	Cheryl Sutton	Counselor	2512213444	csutton@mcpss.com	9-10

	School Name	School Address	Name	Title	Phone Number	email	Grade Leve
	Moss Point Vocational	4924 Church St., Moss					
15	Center	Point, MS 39563	Carol Redding	Counselor	228-474-1455	clredding@mp.k12.ms.us	9-12
				Career			
	Moss Point Vocational	4924 Church St., Moss		Center			
16	Center		Kimberly McNair	Manager	228-474-1455	kdmcnair@mp.k12.ms.us	9-12
				Career			
	Long Beach High	300 East Old Pass Road		Center			
17	School		Connie Tucker	Manager	228-864-4586	tuckerc@lbsd.k12.ms.us	9-12
.,		6201 Swedetown Rd		Managor	220 001 1000		0.12
18	Theodore High	Theodore Al	Sharon Lawless	Counselor	251 221-3351	slawless1@mcpss.com	11
10		6201 Swedetown Rd		Couriscion	201 221-0001	Sidwicss i emepss.com	
10	Theodore High		Brian Chandler	Counselor	251 221-33251	bschandler@mcpss.com	9
	Moss Point High	4924 Church Street, Moss		Career	201221-00201	Sociardici e nopso.com	3
	School		Sylvia Williams	Counselor	228-474-2472	sylviawms@aol.com	6-12
	MATTIE T. BLOUNT	5450 LOTT ROAD	Sylvia Williams	Couriseion	220-474-2472	<u>symawins@aoi.com</u>	0-12
	HIGH SCHOOL		SHERYL YATES	Counselor	251 221-3070	svates@mcpss.com	11/12th
21		19325 Rowe	SHEKTL TATES	-	251 221-3070	syates emepss.com	11/1201
		Street Citronelle, AL 36522					
22	Citronalla Lligh Cahaal	-		Courselar	(054) 004 0444	mrfinley@mcpss.com	11010
	Citronelle High School Theodore High School		Mary Finley Marsha Shaw	Counselor	251-221-3444	mnney@mcpss.com mshaw@mcpss.com	11&12
23	Theodore Figh School	6201 Swedelown Road	Marsha Shaw	Counselor Career	201-221-3301	msnaw@mcpss.com	
	East Central	21700 Slider Road, Moss		Center			
			Kana Daal		000 500 5051		0.40
24	Highschool	POINT, MS 39362	Karen Dock	Manager	228-588-7051	kdock@jaco.k12.ms.us	9-12
	La car Da cale Ll'ale						
~ -	Long Beach High	300 East Old Pass Road,	<u></u>				
	School	Long Beach, MS 39560	Shirley Hillman	Counselor		hillmans@lbsd.k12.ms.us	9-12
	Bryant High School	14001 Hurricane Blvd.	Gina McDaniel	Counselor	251-824-3213	gmcdaniel@mcpss.com	
	Moss Point High	4924 Church Street, Moss		Career			
27	School		Sylvia Williams	Counselor	228-474-2472	sylviawms@aol.com	6-12
		100 South Carlen St.			251-221-3186		
28	Murphy High School	Mobile, Al 36606	Leslie Franklin	Counselor	ext. 213	lfrankl@mcpss.com	11
				Academy			
		750 Blue Meadow Road,		Coordinator	228-467-6611		
	Bay High School		Gayle Moore		(ext. 866)	gmoore@bwsd.org	9-12
	W.P. DAvidson High	3900 Pleasant Valley Road				jmyatt-	
30	SChool		Jennifer GRegory	Counselor	251221.084	gregory@mcpss.com	12
	Misssissppi Gulf Coast	2800 Highway 90 Gautier,					College Lev
31	Community College	MS 39553	Linda Mizell	Counselor	228-497-7623	linda.mizell@mgccc.edu	

	School Name	School Address	Name	Title	Phone Number	email	Grade Level
		PO Box 100 Gautier, Ms.		Career			Post
32	Community College	39553	Wiley Ckark	Counselor	228-497-7641	wiley.clark@mgccc.edu	Secondary
33	ATN		Byron Dunn				
34	MARAD		Jim Babin				
				GED			
	Moss Point High			Coordinator	228-474-3398		
35	School	4913 Weems Street	Lisa Coleman		ext.2075	lkcoleman@mp.k12.ms.us	9-12

#### List of Attendees of Hampton Roads Counselor Workshop

<b>—</b>	School Name	School Address	Name	Title	Phone Number	email	Grade Level
1	Lakeland High School	214 Kenyon Road	Dr. Thad Frattalone	Counselor	757-925-5530 ext 617	thafrattalone@spsk12.net	9-12
2	Turlington Woods (Suffolk Public Schools)	629 Turlington Road	Glenda Jones	Guidance Counselor	757-934-6215	glejones@spsk12.net	1st - 12th
3		6501 Chesapeake Boulevard, Norfolk 23513	Linda Baldwin	Counselor	757-852-4500	<u>lbaldwin@nps.k12.va.us_</u>	9-12
4	Granby High School	7101 Granby St. Norfolk, Virginia, 23505	Michael Burnett	Counselor	757-451-4116	mburnett@nps.k12.va.us	9th
5	Advanced Technology Center/VBCPS	1800 College Crescent, Virginia Beach, VA 23453	Ann Marie C. Garvey	Assistant Director of Student Programs and Business Development	757-468-8960 ext. 0	amgarvey@vbschools.com	11 and 12
6	Bethel High School	1067 BIG BETHEL ROAD	TIFFANY SUTTON	SCHOOL COUNSELOR	757-825-4501	TMSUTTON@SBO.HAMPTON.K 12.VA.US	BY ALPHA
7	Kecoughtan	52 Woodland Rd	Danita Warmack		757 850-5023	dwarmack@sbo.hampton.k12.va. us	9-12
8	Deep Creek High School	2900 Margaret Booker Drive, Chesapeake, VA 23323	Bob Bierman	Career Counselor	757-558-5300	biermrma@cps.k12.va.us	9-12
9	Charles City Middle School	10035 Courthouse Rd, Charles City, Va 23030	Melaniann Hicks	School Counselor	804-829-9252	mkhicks@ccps.net_	6-8
10	Virginia Beach City Schools Dept of Guidance Services	520 S. Independence Blvd, Virginia Beach, VA 23452	Tracy Jackson	Guidance Instructional Specialist	757-493-5429	tracy.jackson@vbschools.com	K-12
11	Charles City High School	10035 Courthouse Rd, Charles City, Va 23030	Sandra Dutton	Counselor	804-829-2407	SKDUNTON@ccps.net	9-12
12			Belize Hendrix	Counselor	252-445-2027		
13	Warhill High School	4615 Opportunity Way	Laurie Artman	Counselor	757-565-9132	artmanl@wjcc.k12.va.us	9-11
14	Chesapeake Center for Science and Technology	1617 Cedar Road, Chesapeake, VA 23322	Jenise Bond	Guidance Director	757-547-0134	bondjbo@cps.k12.va.us	9-12
15	Mathews High School	P.O.Box 38, Mathews, VA 23109	Renee Johnson	Counselor	804-7253702	rjohnson@mathews.k12.va.us	9-12
16	I C Norcom High School		Paulette Turner	Counselor			
17	Landgrown High		M. Hirsch				
18	Landgrown High		Andrew Blackmore				

#### List of Attendees for Hampton Roads Techers Workshop

	Cahaal Nama	School Address	Name	Title	Dhana Number	emeil	Crede Level
	School Name Northrop Grumman		Name	TECHNICAL	Phone Number	email	Grade Level
1	Newport News Education	Technical Learning Center Bldg 802 Suite 195 / 4101	Derrick Holton	INSTRUCTO R	757- 688 - 46728	Derrick.Holton@ngc.com	Various
2	Woodrow Wilson High School	1401 Elmhurst Lane, Portsmouth, VA 23701	(James) Roy White	Technology Drafting (Auto CADD) Teacher	757-465-2907	james.white@pps.k12.va.us	9-12
3	I. C. Norcom High School	1801 London Blvd. Portsmouth, VA 23704	Mary White	Teacher	(757) 393-5442	MARY.G.WHITE@pps.k12. va.us	9-12
4	Gloucester High School	6680 Short Lane, Gloucester, VA 23061	Susan Emory	Geometry Teacher	804-694-0414	semory@gc.k12.va.us_	9-12
5	Churchland High School	4301 Cedar Lane Portsmouth, VA 23703 14171 Turner Drive,	Velvoria B. Carey	Teacher	(757) 686-2500	Velvoria.Carey@pps.k12.va .us	9-12
6	Smithfield High School	Smithfield, VA 23430- 6675	Carol Wesly	Teacher	357-5783	cwesley@iwcs.k12.va.us	9-12
7	Gloucester High School	6680 Short Lane, Gloucester, VA 23061	David Pluim	Mathematics Teacher	757-869-1982	dpluim@gc.k12.va.us	9-12
8	New Kent Middle School	11825 New Kent Highway, New Kent, VA 23124	Rick Easton	Gifted Program Resource Teacher for Math Science	(804) 966-9655	wrickjr@aol.com	6-12
9	Gloucester High School	6680 Short Lane Gloucester Va 23061	Anne Fary	Math Teacher	804-693-9095	afary@gc.k12.va.us	10-12
10	Reservoir Middle School	15638 Warwick Blvd, Newport News, VA 23608	Michelle Pfeifer	lead science teacher	888-3310	michelle.pfeifer@nn.k12.va.u	8
11	Warhill High School	6415 Opportunity Way, Williamsburg, VA 23188	Roger Hunt	Teacher	757.503.4488	huntr@wjcc.k12.va.us	High School
12	Gloucester High School	6680 Short Lane, Gloucester, VA 23061	Lori A. Eanes	Teacher	804-693-2526	leanes@gc.k12.va.us	9-12
13	Bethel High School	1067 Big Bethel Road, Hampton, VA 23666	Melissa Spencer	Teacher	(757) 826-1744	mspencer@sbo.hampton.k12	9, 11-12
14	Woodside High School	13450 Woodside Lane Newport News Virginia 23608	Barbara Stewart	math teacher	757-224-1289	barbara.stewart@nn.k12.va.	9-12
15	T.H. Badger Technical Center - north campu	P.O. Box 69, Oak Hall, Va., 23416	Glenn Muhle Jr.	welding instructor	757-824-4659	gmuhle@ahs.accomack.k12	11th and 12th
16	Lindsay Middle School	1636 Briarfield Road Hampton, VA 23661	Shui (Sue) Lin	Math Teacher	757-581-1494	slin@sbo.hampton.k12.va.us	8
17	Bruton High School Forest Glen Middle	185 E Rochambeau Drive, Williamsburg VA. 23188 200 Forest Glen Middle	Steve Colwell	Technology Ed. Teacher	(757) 879-1516	scolwell@ycsd.york.va.us	9 thru 12
18	School	School	Maryland Roberts	Teacher	757-925-5780	marroberts@spsk12.net	8
19	Southeast Halifax High School	16683 highway 125, Halifax N.C. 27839	Broderick Ward	Electrical Trades teacher	252-445-2027	wardb@se.halifax.k12.nc.us	9-12
20	FOREST GLEN	200 Forest Glen Middle School	LARRY D. GAMBLE	TEACHER	757/925/5780	largamble@spsk12.net	8
21	King Fork Middle School	390 King Fork Road Suffolk, VA	Barbara S. Edwards	Teacher	757-934-9838	baredwards@spsk12.net	Alternative Ed (2- 8)
22	Oscar Smith Middle School	2500 Rodgers Street Chesapeake, VA 23324	Gary Scott	Science Dept Chair	757.494.7590	scottgle@cps.k12.va.us	Eighth
23	King`s Fork Middle School	390 King Fork Road Suffolk, VA	Mary K. Rollins	Sp. Ed. Teacher	757-923-5246	marrollins@spsk12.net	6-8
24	Kings Fork Middle School	390 King Fork Road Suffolk, VA	Joyce Baker	Teacher	757-923-5246	joybaker@spsk12.net	7
25	Hugo A Owens Middle School	1997 Horseback Run; Chesapeake, Va 23323	Melissa Brichacek	Classroom Teacher	412-779-7609	melissa.a.brichacek@qmail.o	8
26	Churchland high	4301 Cedar Ln Portsmouth,VA 23703	Helena Fenner	teacher	757-686-2500	helena.fenner@pps.k12.va.u	9-12
27	Sussex Central Middle School	21356 Sussex Drive Sussex, VA 23884	Judy Adams	Algebra 1 Teacher	4342462251	jadams@sussex.k12.va.us	8
28	Sussex Central Middle School	21356 Sussex Drive Sussex, VA 23884	Bennie Jenkins	Science Teacher	434-246-2251	bjenkins@sussex.k12.va.us	8
29	Arcadia High School	P.O. Box 69, Oak Hall, Va., 23416	Dave McElroy		757-824-5613	dmcelroy@	9-12
30	Arcadia High School	P.O. Box 69, Oak Hall, Va., 23416	Charles Love		757-824-5614	clove@ahs.accomack.k12.va	9-12
31	Woodrow Wilsn High School	1401 Elmhurst Lane	Darrell Lassiter		757 465-2907	DARRELL.LASSITER@pps.	9-12
32		124 W. Queens Drive, Williamsburg, Va 23185	Eddie Chengiah		757-258-7662	echengiah@ycsd.york.va.us	6-8

#### Gulf Coast Teacher Workshop: List of Attendees

Sr.No	School Name	School Address	Name	Title	Phone Number	email	Grade Level
1	Bryant Career Tech	2050 De ducti Oudish, De ed		Welding			
1	Center	8950 Padgett Switch Road	Glenn Lowery	Instructor	251-957-2845	glowery@mcpss.com	9th-12th
	BRYANT CAREER	8950 PADGETT SWITCH		ELECTRICAL			
2	TECH CENTER	RD, IRVINGTON, AL 36544	ALLAN BROWN	INST	251-957-2845	abrown@mcpss.com	9th-12th
3	Jackson County	12425 Hwy 57 Vancleave,	Kim Aflague	Counselor	228-826-5944	kaflague@jaco.k12.ms.us	10-12
3	Technology Center	MS 39565	Kim Allague	Counselor	220-020-0944	kanague@jaco.k12.ms.us	10-12
		750 Blue Meadow Road, Bay					
4	Bay High School		Amy Richardson	Teacher	2284675297	arichardson@bwsd.org	9-12
5		750 Blue Meadow Road, Bay					
5	Bay High School	St. Louis, MS 39520	Gayle Moore	Teacher	2284675297	<u>gmoore@bwsd.org</u>	9-12
	Mobile County School			Science	251 221 3153		
6	District		Gesa Capers	Teacher	201 221 0100	BlackLabBeach@cs.com	9-12
7		1845 Richard Drive Biloxi, MS				imogene.fortenberry@biloxi	
'	Biloxi High School	39532	Imogene Fortenberry	Teacher	(228) 539-2258	schools.net	10 - 12
		4307 Gautier-Vancleave		Science			
8	Gautier High School	Road, Gautier, MS 39553	Billy Walker	Teacher		bwalker@psd.k12.ms.us	10-12
					(251) 221-5431;		
9	Faulkner Career	33 W. Elm St. Prichard, AL		Welding	(251) 367-0982	tdevargus@mcpss.com	
	Technical Center	36610	Tim Vargus	Teacher			9-12
	Mobile County School			Chemistry			
10	System		Brenda Brazile	Teacher			9-12
11	Long Beach High	300 E. Old Pass Rd. Long					
	School	,	Chris Stevens	Teacher	228-860-7501		9-12
		1224 Highway 57, Vancleave,		Math Teacher			
12	Vancleave High School	MS 39565	Karen Tootle		228-826-0920	ktootle@jaco.k12.ms.us	9-12
				Technology			
13		12424 Highway 57,		Discovery	000 004 4000		
	Vancleave High School		Jason Diaz	Teacher	228-861-4826	<u>Jdiaz@jaco.k12.ms.us</u>	9th
	Long Beach High	300 E. Old Pass Rd. Long	The second Mark 1	<b>T</b> k .	000 040 0000		0.40
14	School	Beach, MS 39560	Thomas Mallini	Teacher	228-342-8983	tomsdojo@aol.com	9-12
4.5				Computer			E al di
15	Vancleave Middle	4725 Bulldog Lane	O analysis I as f	Discovery	000 000 0000		Eighth
	School	Vancleave, MS 39565	Carolyn Layton	Teacher	228-826-0883	lytpnts@aol.com	Grade
				A du con a a d			
10	Muunhuullink Oakssi		Den lance	Advanced			
16	Murphy High School		Don Jones	Math Teacher		donjones@mcpss.com	
17	ATN		Byron Dunn				

#### **SBRCD** Project Results

Title

Ship Building and Repair Career Day Events (SBRCD) TIA 2007-375

#### **Executive Overview** (What?)

During the past several years, workforce issues have emerged as a dominant concern for the shipbuilding and repair industry. Related issues include concern about workforce aging, lack of basic technical education, career transition processes, recruitment and training of the new workforce, retention and training of the incumbent workforce, image of the industry and lack of career information for middle and high school students.

The Shipbuilding Career Days project provided two day-long educational events for students to learn about various career options in shipbuilding and ship repair in the two major shipbuilding areas namely Hampton Roads and Gulf Coast. It addressed the knowledge gap that exists among middle and high school students about careers in the shipbuilding and repair industry and promoted a positive industry image to students and the general public.

The project team, led by Old Dominion University, developed four simulation kits for use by counselors and teachers that provide a valuable learning experience for students about various trade activities and processes involved in building a ship. The career day events included hands-on activities to provide realistic experiences about the work environment and processes that are used in shipbuilding and the ship repair industry. The career days also included programs to educate counselors and teachers about the needs of the shipbuilding and repair industry.

The ultimate goal of this effort was to improve the shipbuilding and repair industry's ability to recruit qualified candidates by creating a larger pool of interested candidates and establishing a pipeline for future recruitment.

Feedback comments from both teachers and counselors were excellent. Comments from participants indicate that students enjoyed participating in all three components of the event namely hands-on activities, industry expo and shipyard tour. Comments from teachers have been equally positive. In summary, the SBRCD project has been well received and the organizers are planning a similar event in 2009 with the support from industry.

#### **Description of Methodology (How?)**

Research has shown that students are making decisions about careers in the middle schools, but they lack the knowledge about the career paths and job opportunities in the shipbuilding and repair industry. Similar knowledge gap exists among teachers and counselors.



Figure 1. Shipbuilding Career Paths (Bender Shipbuilding & Crosscut Initiative Panel Presentation)

To address this lack of awareness, a number of shipbuilding companies have developed career paths based on the one used by the construction industry. Figure 1 show the career path diagram used by Bender and Senesco Marine and also shows the points of intervention for this project. Consequently, the focus of this project was on the middle school, high school and vocational technology students. The objective was to increase career awareness at an early stage along with projecting a positive image of the industry to attract a large pool of potential candidates.

#### Implementation and Technology Transfer

Key elements of implementation and technology transfer are described in detail below:

#### 1. Gulf Coast Career Day Event

The first Shipbuilding and Repair Career Day Event was held in Mississippi Gulf Coast Community College (MGCCC), Gautier, Mississippi on January 17, 2008. It offered an educational and fun-filled environment for middle and high school students to learn about various career options in shipbuilding and repair. It also provided school counselors and teachers a realistic picture of shipbuilding and repair industry. The event was held from 8.00am till 3.00pm. About 400 students and 35 teachers from different schools in Mississippi and Alabama participated in this daylong event.

#### 2. Hampton Roads Career Day Event

The Shipbuilding and Repair Career Day Event was held in the Ted Constant Convocation Center at the Old Dominion University on February 21, 2008. It offered an educational and fun-filled environment for middle and high school students to learn about various career options in shipbuilding and repair. The event was held from 8.00am till 3.00pm. About 600 students and 50 teachers from different schools in Virginia and North Carolina participated in this daylong event.

#### 3. Simulation Kits

Four simulation kits related to shipbuilding and repair activities were developed. These kits were designed to address specific standards of Learning (SOLs) in math and physical sciences. The simulation kits engage students with hands-on activities related to shipbuilding and repair processes.

#### 4. Workshops for Teachers and Counselors

Workshops for teachers and counselors were conducted in Hampton Roads and Mississippi area to make them aware of career paths in ship building and repair industry. Invited speakers from industry provided information about career opportunities within the industry. Teachers and counselors were trained in using the simulation kits and were given each a set of four kits.

#### 5. Development of SBRCD Website

The dedicated SBRCD website was developed and used for student and teacher registration. Three separate sections of website were developed for students, teachers-counselors and industry.

- a) **Students**: The students section has information useful for students. It contains information about the career day events in Gulf Coast and Hampton Roads areas, information about shipyard tours, online ship design simulation, summary of four simulations developed under SBRCD project, hands-on activities and useful career links.
- b) **Teachers / Counselors:** This section includes the flyers for teachers and counselors and other relevant information about the project and career day event. This section also includes downloadable simulation documents and bill of materials to make the kit.

c) **Industry:** This section has information about career day event, sponsorship information for the industry as well as online registration for companies to participate in the expo.

#### 6. Advertisements in Local Media

A black and white advertisement, 2 columns x 3 inch in size was published in the local newspapers. This advertisement ran on Friday in the week prior to the career day event; and on Monday and Wednesday during the week of the career day event. SBRCD team worked with the sales department of the local newspapers to finalize the advertisements.

Advertisements for the Gulf Coast appeared in the following news papers:

- 1. Sun Herald
- 2. Mississippi Press
- 3. Mobile Register

Advertisements for Hampton Roads appeared in the following papers:

- 1. Virginian Pilot
- 2. Daily Press

#### 7. Presentations at Conferences / Workshops

Project director Dr. Alok Verma presented information about the SBRCD project at a number of national industry conferences. List of presentations is provided below:

"Marine Kits- Promoting Inquiry Based Learning in Introduction to Engineering Class." Alok K. Verma, Presented at the LAI Ed Net Educators Conference, Boston, MA, April 24-25, 2008.

"Shipbuilding and Repair Career Day Event and SBRCD Project." Alok K. Verma Presented at the HRQMC workshop hosted by Lean Institute, Old Dominion University, Norfolk, VA, February 14, 2008.

"Shipbuilding and Repair Career Day Event and SBRCD Project." Alok K. Verma Presented at the Teacher Workshop, Old Dominion University, Norfolk, VA October 13, 2007.

"Shipbuilding and Repair Career Day Event and SBRCD Project." Alok K. Verma Presented at the Counselor Workshop, Old Dominion University, Norfolk, VA October 12, 2007.

"Shipbuilding and Repair Career Day Event and SBRCD Project." Alok K. Verma, Presented at the Teacher Workshop, MGCCC, Gautier, MS, September 15, 2007.

"Shipbuilding and Repair Career Day Event and SBRCD Project." Alok K. Verma, Presented at the Counselor Workshop, MGCCC, Gautier, MS, September 14, 2007.

"Improving Ship Building & Repair Career Awareness among Middle and High School Students via Simulations (SBRCD Project)." Alok K. Verma, Presented at the LAI Ed Net Summer Workshop, Boeing Headquarters, Chicago, IL, July 29-Aug 1, 2007.

"Enhancing Student Learning in Engineering Technology Programs – A Case for Physical Simulations." Alok K. Verma, Proceedings of the ASEE Annual Conference, Honolulu, HI, June 24-27, 2007.

"Improving Shipbuilding and Repair Workforce through Career Day Events." Alok K. Verma and Carol Considine, Presented at the LAI Plenary Conference, Cambridge, MD, April 18, 2007.

"Shipbuilding and Repair Career Day Events Organized by Lean Institute at ODU." Alok K. Verma, Presented at the Maritime & Transportation Center Summit, TCC, Portsmouth, VA, April 4, 2007.

"Shipbuilding and Repair Career Day Events." Alok K. Verma, Presented at the Lean Academic Network Meeting at the Shingo Prize Conference, Jacksonville, FL, March 27, 2007.

#### **Resources Needed for Implementation**

- Shipyard employees and apprentices for conducting hands-on activities related to various trades.
- Industry sponsorship to support the cost of advertisements, teacher's stipend, lunch for participants, banners and signs and planning for the event.
- Student volunteers to manage facilities, student flow on the day of the event.
- University or community college faculty to train the teachers in using simulation kits.
- Simulation kits and Instructional manuals for the simulation activities for each teacher and counselor. These kits can be purchased from the Lean Institute at ODU.

#### **Evaluation and Analysis Methods**

SBRCD project received excellent remarks from teachers and counselors. Teachers were very enthusiastic about using the four simulation kits in their class rooms. Counselors found the information about careers, especially the apprenticeship program in the shipbuilding and repair industry very helpful. Pre and Post surveys and student evaluations were used to assess the impact of this project.

Pre-Survey of Results SBRCD Event - Gulf Coast								
	Number of Students:							
	Strongly				Strongly			
Questions	Agree	Agree	Neutral	Disagree	Disagree			
There are a lot of career opportunities in								
the field of Shipbuilding and repair.	113	95	41	6	11			
Shiprepair operations include								
repainting, overhauling, shipconversions and								
alterations.	87	105	55	6	13			
dimensions,weight,load carrying capacity or								
their intended service.	71	110	66	11	8			
Labor shortage has reduced profits,								
impacted construction cost and delayed								
project completion for most shipyards.	43	85	101	26	11			
Many shipyards have difficulty in attracting								
and retaining an adequate supply of	44	82	98	29	13			
	TRUE	FALSE						
Shipbuilding and repair industries have								
high paying job positions?	241	25						
I would consider a career in the ship								
building and repair industry?	177	89						

Total number of students submitte 266

Post-Survey Results of SBRCD Event Gulf Coast								
		Number of Students:						
	Strongly				Strongly			
Questions	Agree	Agree	Neutral	Disagree	Disagree			
There are a lot of career opportunities in the field of Shipbuilding and repair.	120	43	15	3	2			
Shiprepair operations include repainting, overhauling, shipconversions and alterations.	84	74	17	5	3			
Ships are often classified by their basic dimensions,weight,load carrying capacity or their intended service.	77	68	26	5	7			
Labor shortage has reduced profits, impacted construction cost and delayed project completion for most shipyards.	48	76	44	8	7			
Many shipyards have difficulty in attracting and retaining an adequate supply of qualified production workers.	52	58	46	16	12			
quaimed production workers.	TRUE	FALSE	40	10	12			
Shipbuilding and repair industries have high	INUL	TALSE						
paying job positions?	178	5						
I would consider a career in the ship building and repair industry?	123	60						

Total number of post survey 183

#### **Gulf Coast Career Day Event**

The general comparison of the pre and post event surveys clearly indicated the lack of knowledge amongst the middle and high school students about the shipbuilding and repair industry and also about the career paths in this industry. Higher positive responses in the post event survey indicate the positive impact of the program. The responses to all five questions show a differential of 12%-23%.

Students seem to agree that shipbuilding and repair industry offers high paying jobs after attending the event. An increase, though marginal can be seen in the

responses for questions 6 and 7 where students were asked about the possibility of following careers in shipbuilding and repair.

#### Hampton Roads Career Day Event

The general comparison of the pre and post event surveys clearly indicated the lack of knowledge amongst the middle and high school students about the shipbuilding and repair industry and also about the career paths in this industry. Higher positive responses in the post event survey indicate the positive impact of the program. The responses to all five questions show a differential of 13%-50%.

Significant increase can be seen in the positive responses for questions 6 and 7 where students were asked about their chances of taking up shipbuilding and repair as a career.

Pre-Survey of Results SBRCD Event Hampton Roads								
	Number of Students:							
	Strongly				Strongly			
Questions	Agree	Agree	Neutral	Disagree	Disagree			
There are a lot of career opportunities in the								
field of Shipbuilding and repair.	105	115	40	14	26			
Shiprepair operations include								
repainting,overhauling,shipconversions and								
alterations.	83	125	53	30	9			
Ships are often classified by their basic								
dimensions,weight,load carrying capacity or								
their intended service.	50	90	130	20	10			
Labor shortage has reduced profits, impacted								
construction cost and delayed project								
completion for most shipyards.	63	87	87	54	9			
Many shipyards have difficulty in attracting								
and retaining an adequate supply of qualified								
production workers.	24	45	199	24	8			
	TRUE	FALSE						
Shipbuilding and repair industries have high			1					
paying job positions?	147	153						
I would consider a career in the ship building								
and repair industry?	135	165						

Total number of students submitted: 300

Post-Survey Results of SB	RCD Event				
		Num	ber of Stu	idents:	
	Strongly				Strongly
Questions	Agree	Agree	Neutral	Disagree	Disagree
There are a lot of career opportunities in the field of					
Shipbuilding and repair.	149	80	17	8	5
Shiprepair operations include					
repainting, overhauling, ship conversions and alterations.	134	83	22	10	10
Ships are often classified by their basic					
dimensions,weight,load carrying capacity or their					
intended service.	128	82	32	8	9
Labor shortage has reduced profits, impacted					
construction cost and delayed project completion for					
most shipyards.	137	70	28	16	8
Many shipyards have difficulty in attracting and					
retaining an adequate supply of qualified production					
workers.	112	79	47	14	6
	TRUE	FALSE			
Shipbuilding and repair industries have high paying job					
positions?	208	51			
I would consider a career in the ship building and repair					
industry?	207	53			
industry :	207	- 55	1		

Total number of post survey received: 259

#### **Career Day Event Evaluations**

In addition to assessing the change in attitude about shipbuilding and repair industry, students were asked to evaluate the Career Day Event for practical learning, effectiveness etc.

#### **Gulf Coast Career Day Event**

The average "strongly agree" response percentage is 45.1 and that for the "agree" responses is 31. So, more than 76% of the respondents felt that the event was well organized and provided first hand experience about processes used in shipbuilding and various job opportunities and career paths available in the industry.

#### Hampton Roads Career Day Event

The average "strongly agree" response percentage is 47.4 and that for the "agree" responses is 25.72. So, more than 72% of the respondents felt that the event was well organized.

#### Cost Benefit analysis/ROI

It is anticipated that construction and repair yards in Hampton Roads and Gulf Coast will have a larger pool of applicants for technical jobs in future. It is too early to measure the impact on students since it has been just over a year since the last career day event was held.

#### Lessons Learned

Based upon the results of the attitudinal surveys and feedback comments from the teachers, counselors and industry participants, the SBRCD project was a grand success. Enrollment target for the teachers and counselor's workshop and career day events were met. Information dissemination within gulf coast school districts was a problem. Several teachers learnt about the workshop from their peers and not from the school management. Stipend for participation was welcomed by the teachers. Teachers enjoyed presentations by industry professionals about career paths and job opportunities. Teachers were enthusiastic about implementing simulation activities within their classrooms. Money raised through industry sponsorship paid for lunch which was welcomed by all participants. The hard hats and drawstring bags were popular with the students.

For more information, please visit www.lions.odu.edu/~averma/sbrcd/SBRCDIndex.htm.