

Certificate Program: Shipyard Industry Marine Design Training

NSRP Project
Workforce Development – Kyle Jellison
General Dynamics Bath Iron Works



NSRP Project

- BIW Design Training SME's
- Workforce Development
- Southern Maine Community College SME's

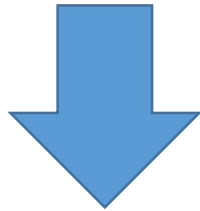


GENERAL DYNAMICS
Bath Iron Works



A Need for Basic Training

- Shipyards are hiring entry level designers
- Unskilled labor
- Becoming more complicated



Basic Training to hit deck plate

1. Pre-Hire, Community College: Three-week Certificate
2. Post-Hire, Shipyard: New Hire Training
3. Apprenticeship: Hybrid of both

Deliverable

Training Package

- Instructor's Guide
 - PowerPoint Presentation
 - Instructor Notes
- Student Guide
 - Lab Day Exercises
 - Hands-on Criteria

Training Structure

- 120 Hours
 - Classroom – Hands-on
- Flexible Delivery
 - 3-weeks (8hrs/day)
 - 6-weeks (4hrs/day)
- Apprenticeship Program
 - Include OJT – Proficiencies
 - Supplement with Shipyard course

NSRP | National Shipbuilding Research Program

Certificate Program: Manufacturing Technician Training

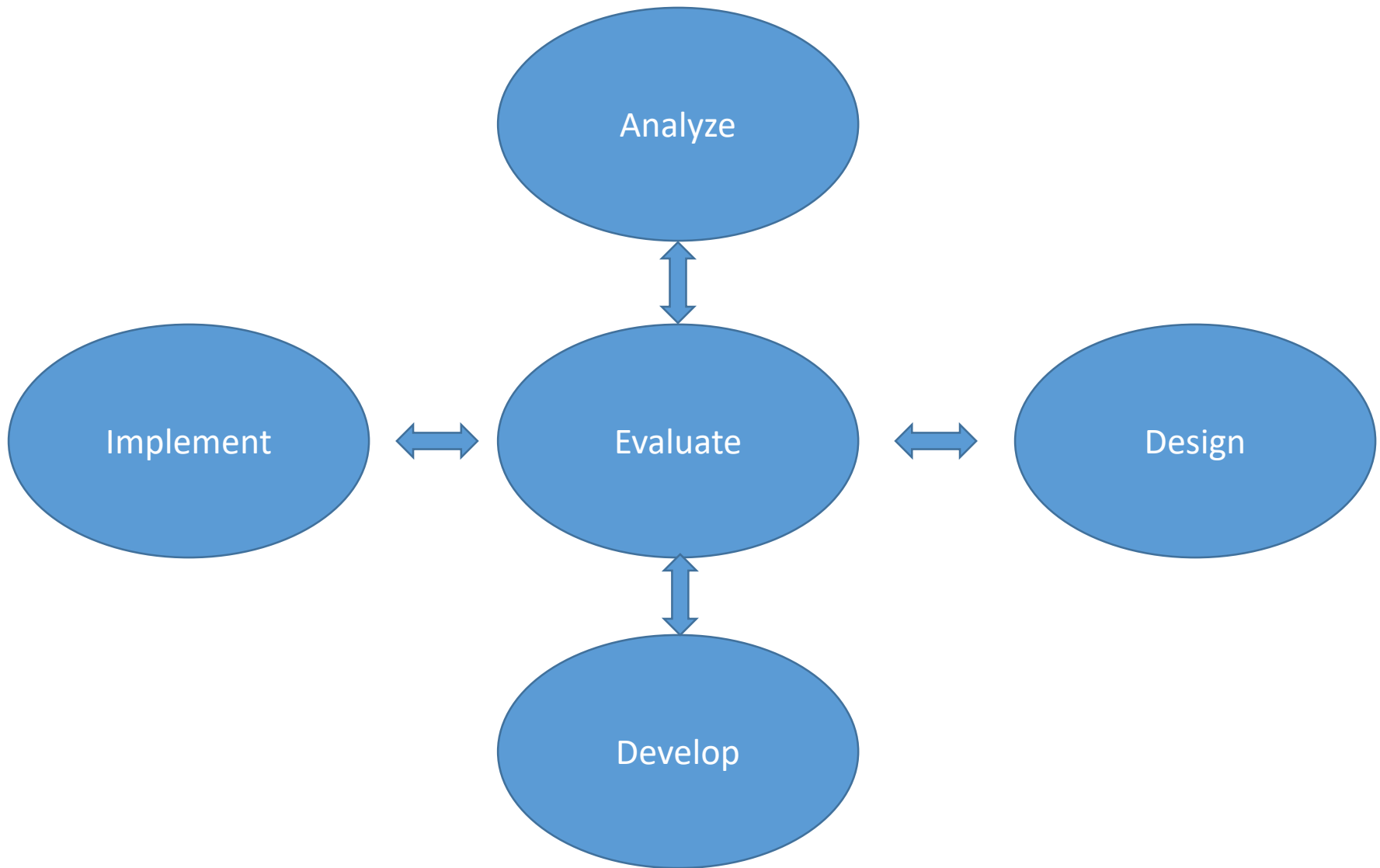
Course Curriculum
For the
National Shipbuilding Research Project



Instructor's Guide

July 2020

The ADDIE Model



Analysis

Curriculum Foundation

- Rationale for Training
- Curriculum Goals
- Scope & Sequence

Course Topic Areas
Shipbuilding - Language of Shipbuilding, History of Shipbuilding, Structural Components (Primary and secondary), Ship Systems, Naval Warship Systems
Basic Math Skills - Distance Measuring, Defining and Characterizing Geometric Shapes, Conversions Between Numeric Systems, Using a Tape Measure or Scale
2D Print Reading and Drawing - Orthographic Projection, Using and Interpreting Welding Symbols, Discipline Specific Drawing Data,
Computer Aided Design - Viewing 3D models in Ship Constructor, Developing Drawing in AutoCAD, Capturing and Digitizing Data in AutoCAD

NSRP | National Shipbuilding Research Program

Certificate Program: Marine Design Training

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Instructor's Guide

July 2020

Design & Development

Curriculum Foundation

- Content Scope & Sequence

SHIPBUILDING HANDBOOK



GENERAL DYNAMICS
Bath Iron Works

Public Release
Authorized

1

Week 1

Language of Shipbuilding

World of Ships - Video

History of Shipbuilding

Interpreting Requirements

High Voltage and Electrical Safety

Hazardous Materials and Environments

Orthographic Projection

Interpreting 2D Drawings

Using and Interpreting Welding Symbols

Discipline Specific Drawing Data

2D Drawing Exam

Basic Math Skills - Defining and Characterizing
Geometric Shapes

Basic Math Skills - Conversions Between Numeric
Systems

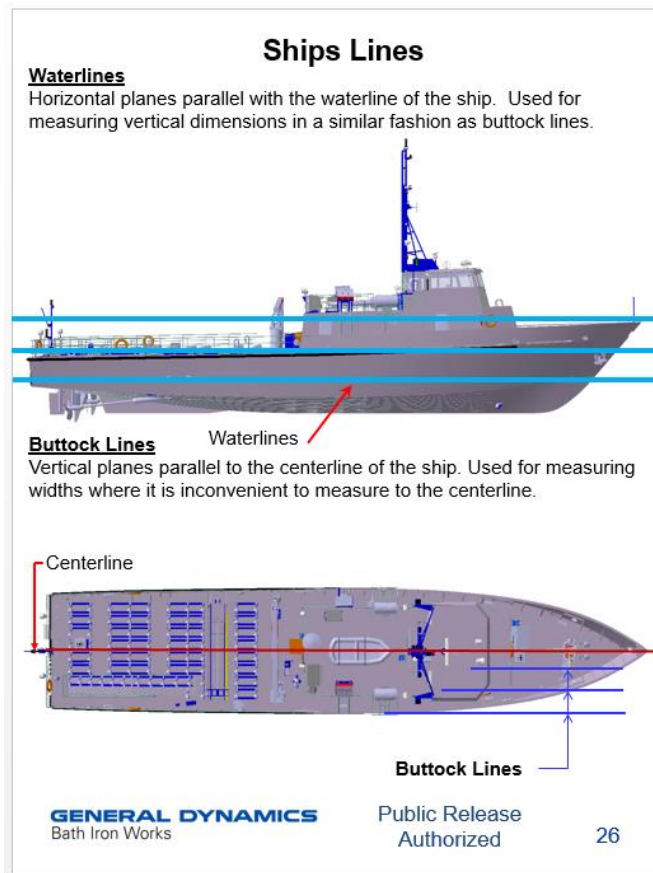
Lab - Manipulating Geometric Information

Using a Tape Measure or Scale

Design & Development

Curriculum Foundation

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Week 2

Naval Warships - Combat Systems

Structural Components - Primary, Secondary

Shipyard Specific Lab - Structural

Naval Warships - Damage Control

Ships Systems - Electrical and Cabling

Shipyard Specific Lab - Electrical

Naval Warships - Sensors and Weapons

Ships Systems - Plumbing, Piping, Valves

Shipyard Specific Lab - Plumbing, Piping, Valves

Naval Warships - Communications Systems

Naval Warships - Networks

Ships Systems - Outfitting

Shipyard Specific Lab - Outfitting

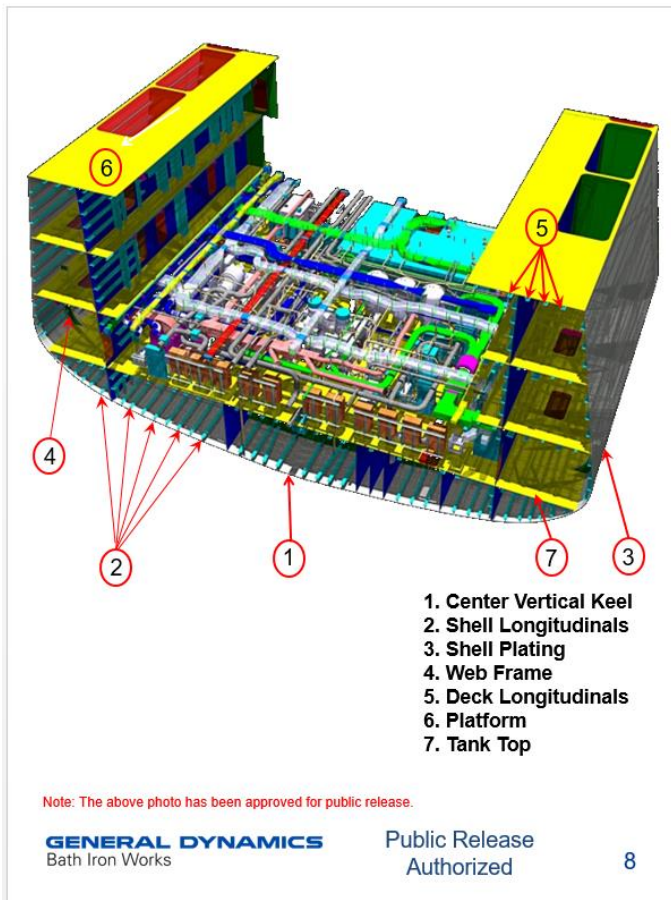
Ship systems exam - knowledge based

Viewing Computer Models of Ships

Design & Development

Curriculum Foundation

- Content Scope & Sequence



Week 3

Introduction to CAD - drawing environment

Introduction to CAD - lines, coordinates, osnaps

Introduction to CAD - otrack, labs

Introduction to CAD - review labs, selection methods

Introduction to CAD - properties, inquiries, plines, rectangles

Introduction to CAD - modification tools

Introduction to CAD - review labs, temporary tracking, text

Introduction to CAD - polygons, arrays, hatch

Introduction to CAD - scale, align, cloud

Introduction to CAD - dimensioning

Introduction to CAD - blocks, stretch

Introduction to CAD - paper space/model space

Final Practical Exam - Shipyard Specific

Course Critiques and Admin

Evaluation

Pilot Run

Apprentices from Trades

October 2020

December 2020

NSRP

National Shipbuilding Research Program

DAILY PILOT AUDIT SHEET

SHIPYARD INDUSTRY MARINE DESIGNER TRAINING

Administrative Information	
Trainer Name:	Evaluator Name:
Course/Lesson:	
Date:	Start/Stop Time:

Ratings			
Skills Based Learning	Majority	Minority	None
Knowledge Based Learning	Majority	Minority	None
Audience Appropriate Content	Too Complex	Appropriate	Too Simple
	Majority	Minority	None
	Need to deliver later	Appropriate	Need to deliver sooner
	Need more time to cover	Proper pace	Need less time to cover
	Very relevant - will apply content routinely	Relevant – will apply occasionally or supports learning	Not relevant
	Great for Pre-Hires	Better for post-hire training	Does not support need

Comments (continued on back of sheet)



Implementation

General Public

April 2021

MARINE DESIGN TRAINING

Get skills for a well-paying career in marine design!

**GRANT
Get Free
Training
FUNDED**

Prerequisites:

- At least 18 years old
- High School diploma, GED or HiSet
- U.S. Citizenship and/or authorization to work in the US required. Additional hiring restrictions may apply.*
- Preference given to those with previous trade experience or training.



WHAT

Get Skills to Become a Marine Designer

- Perform marine design activities that include but are not limited to 3D modeling & visualization
- Resolve design-related problems encountered during ship construction that may involve occasional ship-checking
- Develop ship alteration drawings for repair/alteration of ships in the fleet
- Electronically draft installation & fabrication drawings
- Extract computer-aided manufacturing data
- And more!

? WHEN

April 5 - April 23, 2021
7:30 a.m. - 3:00 p.m.

📍 WHERE

SMCC Midcoast Campus
29 Sewall Street, Brunswick, ME

INTERVIEWS:

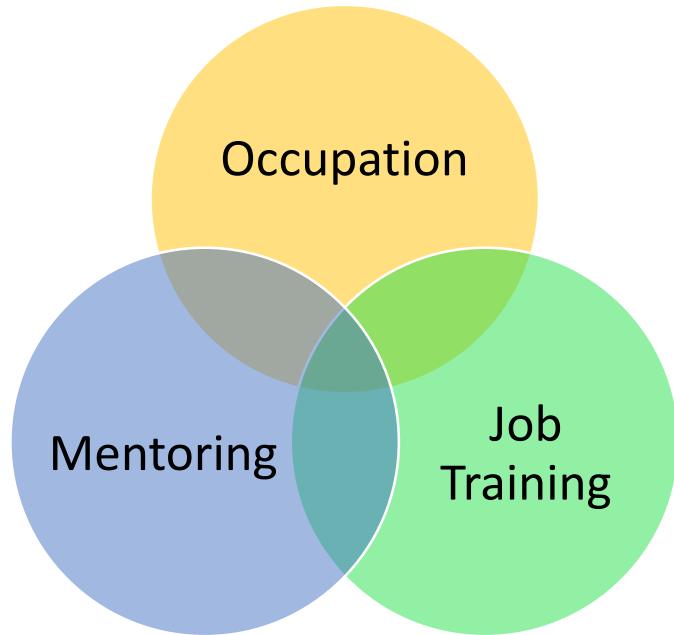
General Dynamics Bath Iron Works will conduct job interviews with qualified applicants upon successful completion of the program.

Timeline

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D
D
I
E

Title	Description	Team Member(s)	Receiver	Due Date
<u>Analysis & Design</u> - Curriculum Data Gathering	Gather Data from Community Shipbuilders and Partners to define what is to be learned and the process by which learning will occur	BIW EB	BIW	3/1/2020
Course <u>Development</u>	Process of authoring and producing the course materials - "Core Body of Knowledge"	BIW SMCC	BIW	10/1/2020
<u>Implement</u> Pilot	Process of installing the project into real-world context	BIW SMCC	BIW	10/1/2020
<u>Evaluate</u> and Revise	Process of determining the adequacy of the instruction	BIW SMCC	BIW	2/15/2021
Final Report - at 11 Months	Generate a Report of Findings & Recommendations	BIW	ATI	5/15/2021

Sponsored Apprenticeship



OCCUPATION: Basic Manufacturing Technician

SOC: 17-3029.09
TERM: 2000 hours

NAICS Code: 336611
RTI Hours: 144 hours

SKILLS TO BE LEARNED ON THE JOB		Hours Required	Hours Attained	Proficient As of Date	Supervisor Signature
MANUFACTURING TECHNICIAN SKILLS CHECKLIST					
	Set up and verify the functionality of safety equipment				
	Adhere to all applicable regulations, policies, and procedures for health, safety, and environmental compliance				
	Calibrate or adjust equipment to ensure quality production, use tools such as calipers, micrometers, height gauges, protractors or ring gauges				
	Inspect finished products for quality and adherence to specifications				
	Monitor and adjust production processes and productivity				
	Troubleshoot problems with equipment				
	Test products or subassemblies				
	Select cleaning materials				
	Set up and operate equipment in accordance with current good manufacturing practices and standard operating procedures				
	Plan and lay out work areas, materials, and schedule				
	Install new manufacturing equipment				
	Start up and shut down processing equipment				
	Prepare and assemble materials				
	Build product subassemblies or final assemblies				
	Maintain inventory of job materials				
	Clean production equipment or work areas				

**UNDER DEVELOPMENT
FOR MARINE DESIGN**

Technology Transfer

- NSRP Meetings
 - Workforce Development
 - Other Panels
- Industry Partners
 - GD Electric Boat
 - GD NASSCO
 - Austal, USA
 - NMEC



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Questions?

