



U.S. Manufacturer of a complete line of Coating  
Thickness Gages  
and Inspection Instruments

25 August 2010



## Surface Preparation and Coatings Panel Meeting Ketchikan, AK



Paperless QA Workshop

**DeFelsko<sup>®</sup>**

# *PosiTector 6000*

Simple

Durable

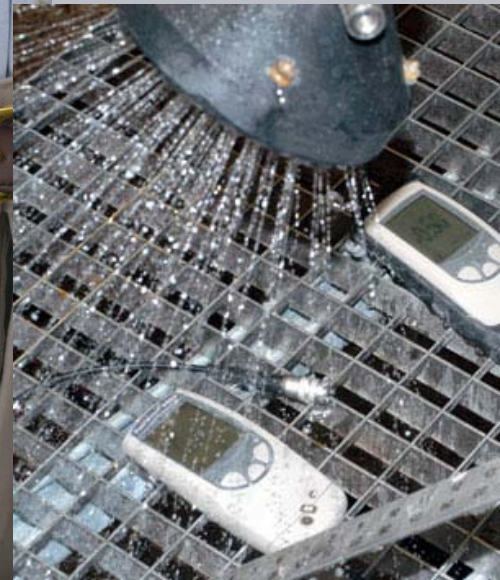
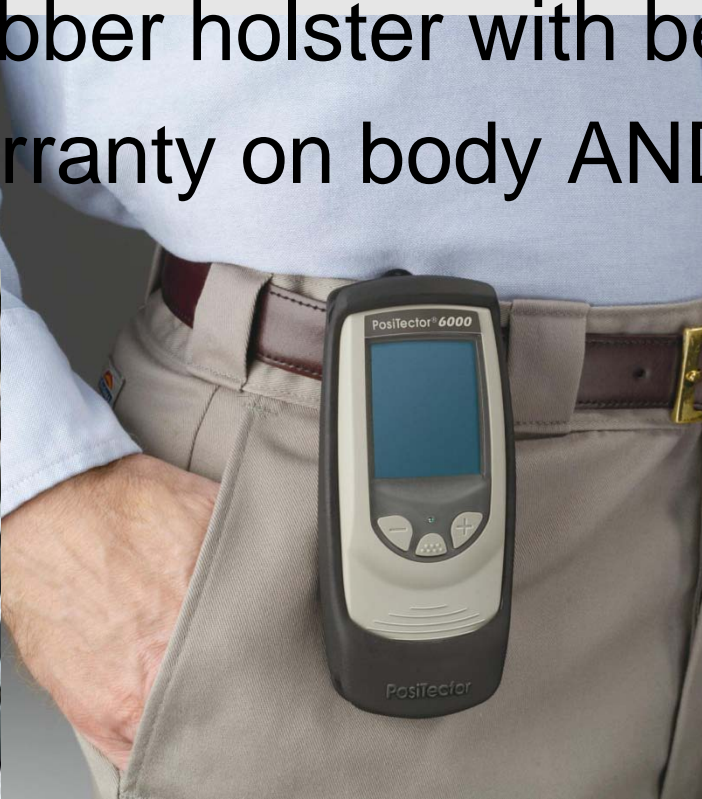
Accurate



David Beamish

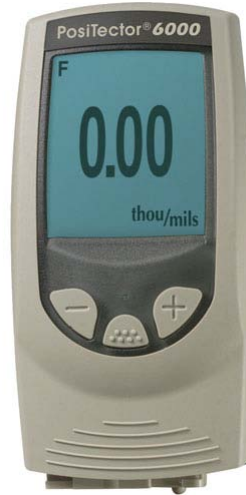
# *PosiTector 6000*

- Large, easy-to-read backlit LCD
- IP5X ingress protection
- Impact + scratch resistant Lexan® display
- Protective rubber holster with belt clip
- Two year warranty on body AND probe



# *PosiTector 6000*

All probes are completely interchangeable with **all** gage bodies.



Heavy-duty, gold-plated locking connector for industrial environments.

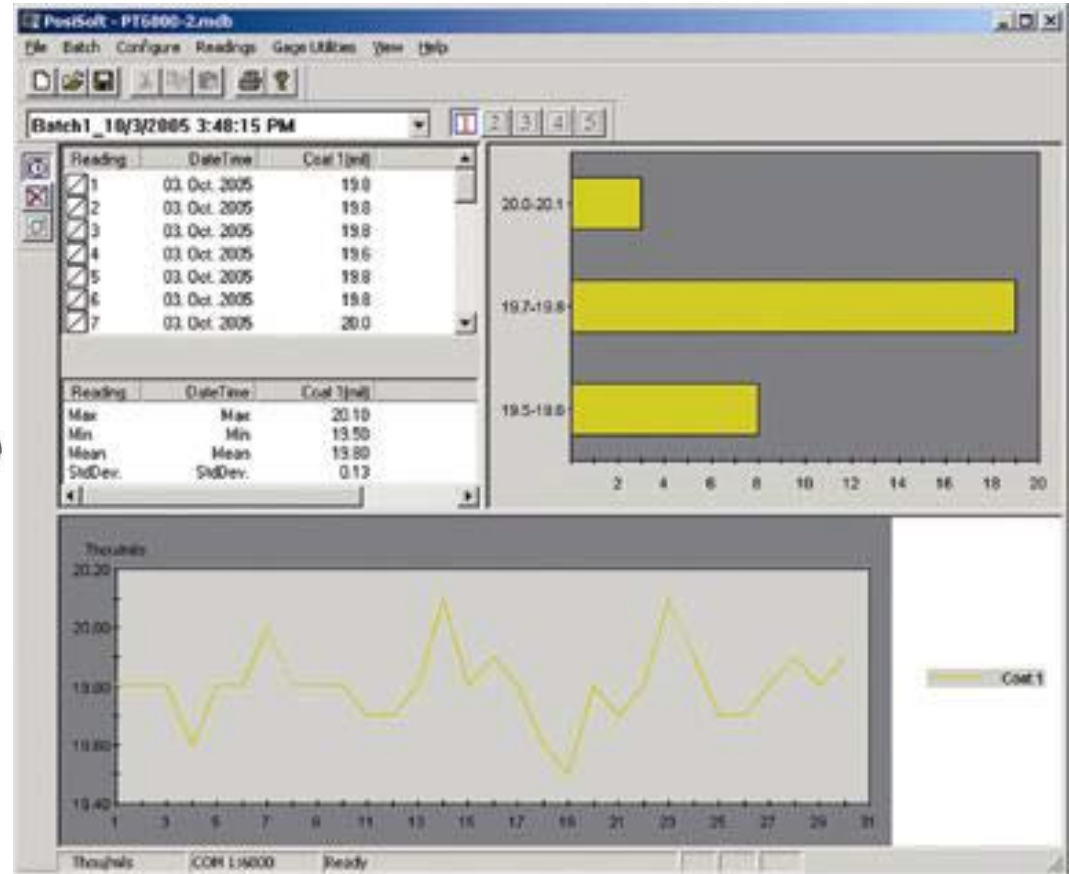


# *PosiTector 6000*

## Accessories:



Portable, battery  
powered IR or  
Bluetooth printer



PosiSoft Software

# *PosiTector 6000*



# *PosiTector 6000*

Statistics Feature:



# *PosiTector 6000*

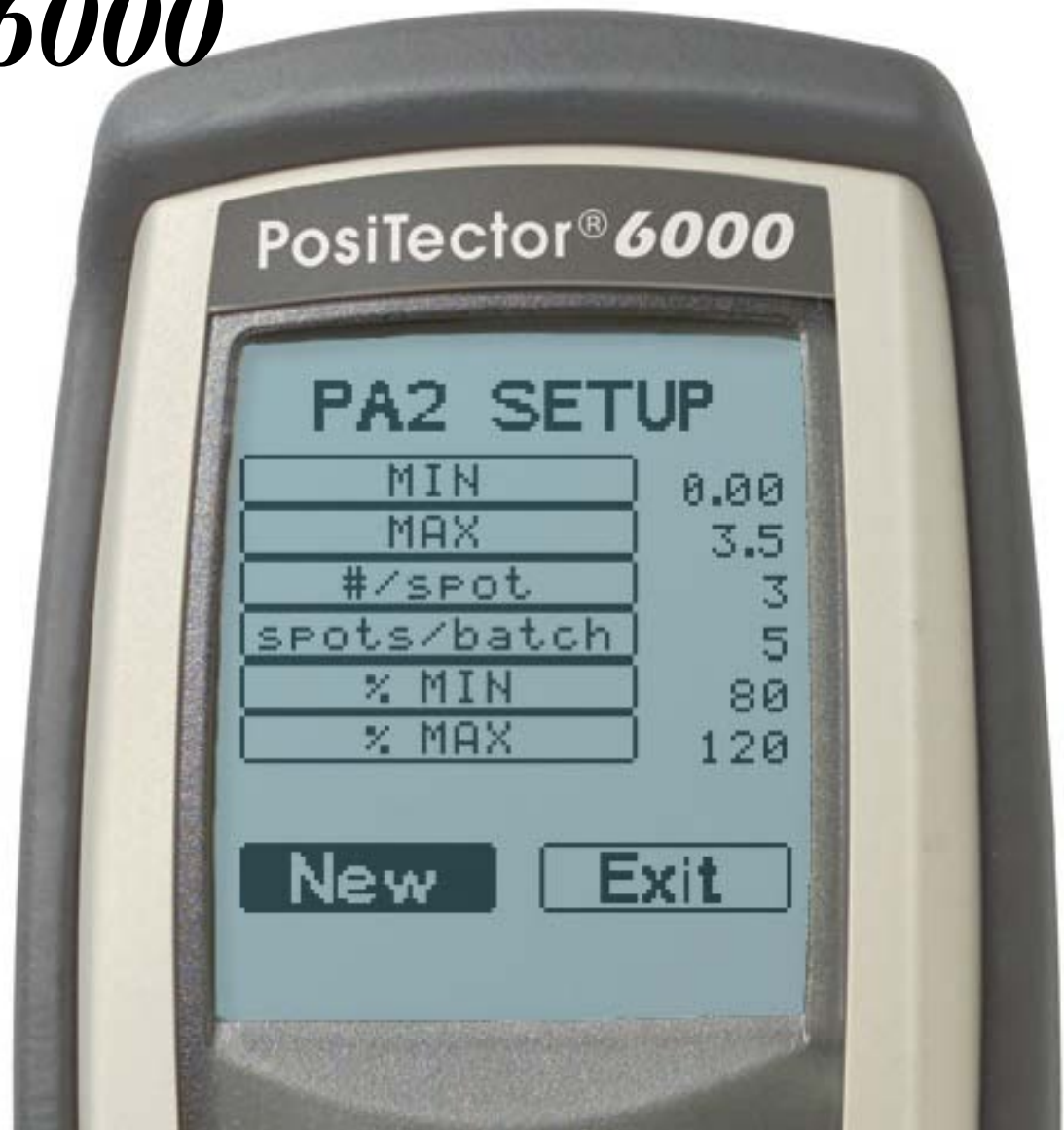
PA2 Feature:

**Print**

**ALL** ▾

Graph  
 Readings  
 IR  USB

**OK** **Cancel**



# PosiTector 6000

## PA2 Feature:

The last reading was taken on a Ferrous substrate

Current calibration adjustment being used in the PA2 analysis

Batch 1

The batch pass/fail conclusion based on the setup parameters

Total number of spots in Batch 1

PosiTector® 6000

F	Cal 1
B1	FAIL
s = 1	0.00 $\bar{x}$
B1s1	FAIL
n = 0	0.00 $\bar{x}$

The average of all the spots - "average of the averages"

Spot 1 in Batch 1 is the active spot

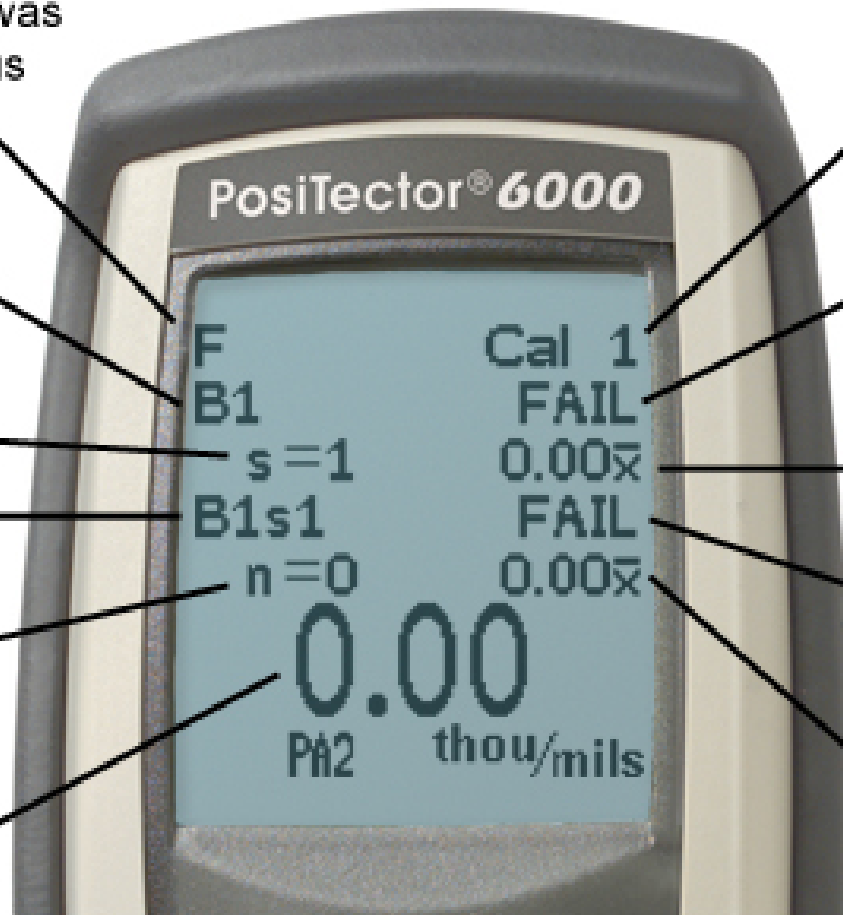
The spot pass/fail conclusion based on the setup parameters

Total number of gage readings in spot 1

0.00  
PA2 thou/mils

The spot average

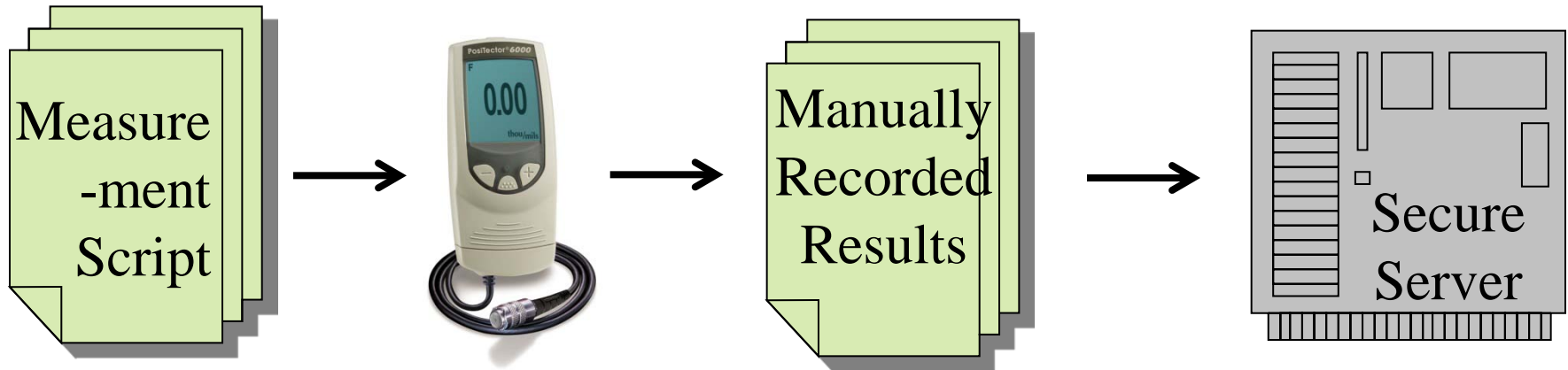
Last gage reading



# QA Data Recording and Reporting

Manual

Option 1



Agree to measurement criteria and frequency.

Take a measurement.

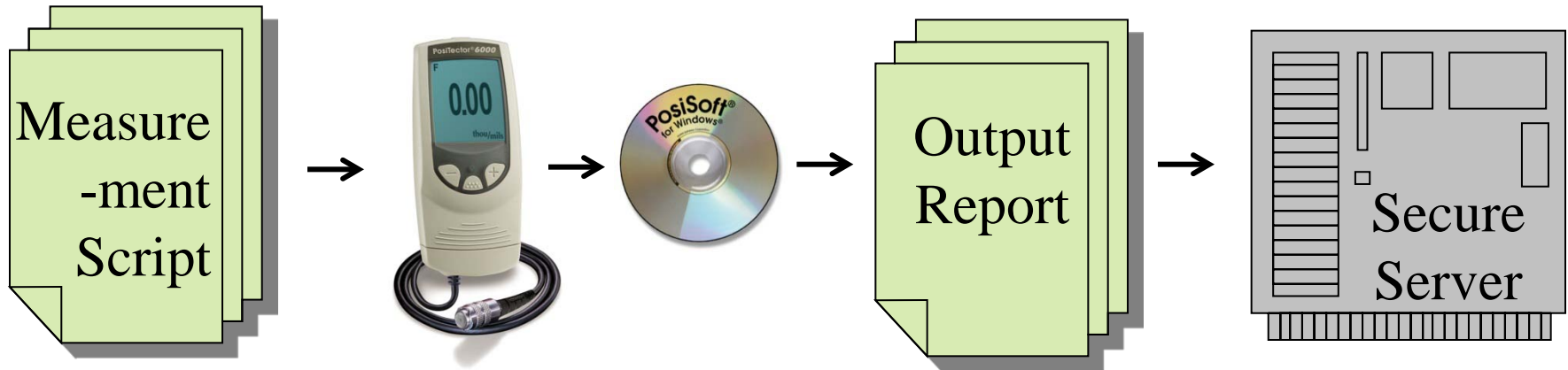
Pencil each result.

Manually convert to a digital format for upload.

# QA Data Recording and Reporting

## Manual with Data Recording

## Option 2



Agree to measurement criteria and frequency.

Measurements are stored in memory.

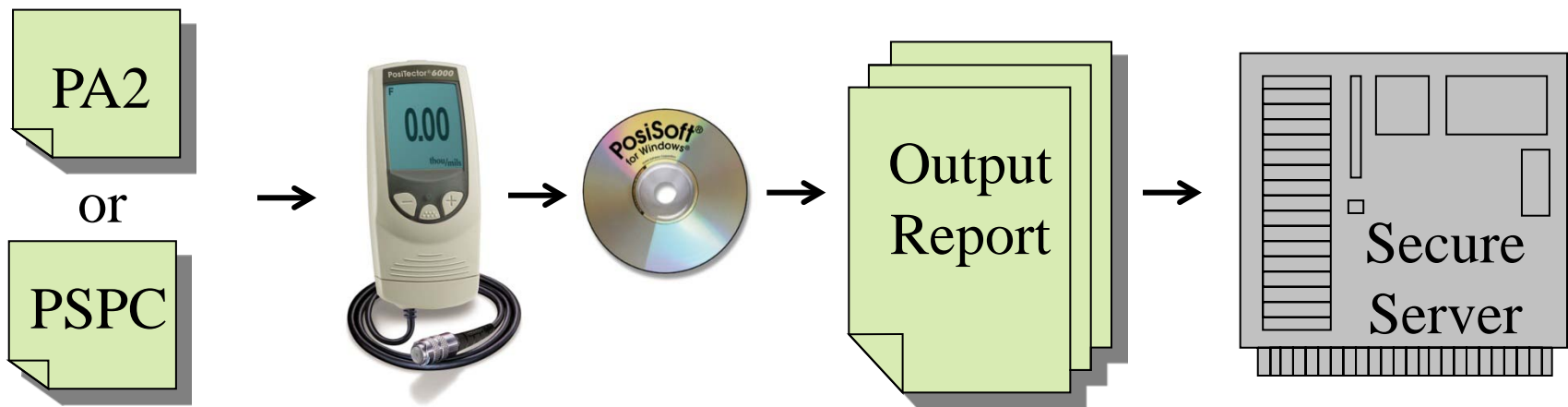
Gage software creates printed or digital reports.

Manually convert to a digital format for upload.

# QA Data Recording and Reporting

## Fixed Script with Data Recording

## Option 3



User selects and modifies a script supplied with the gage.

Measurements are stored in memory.

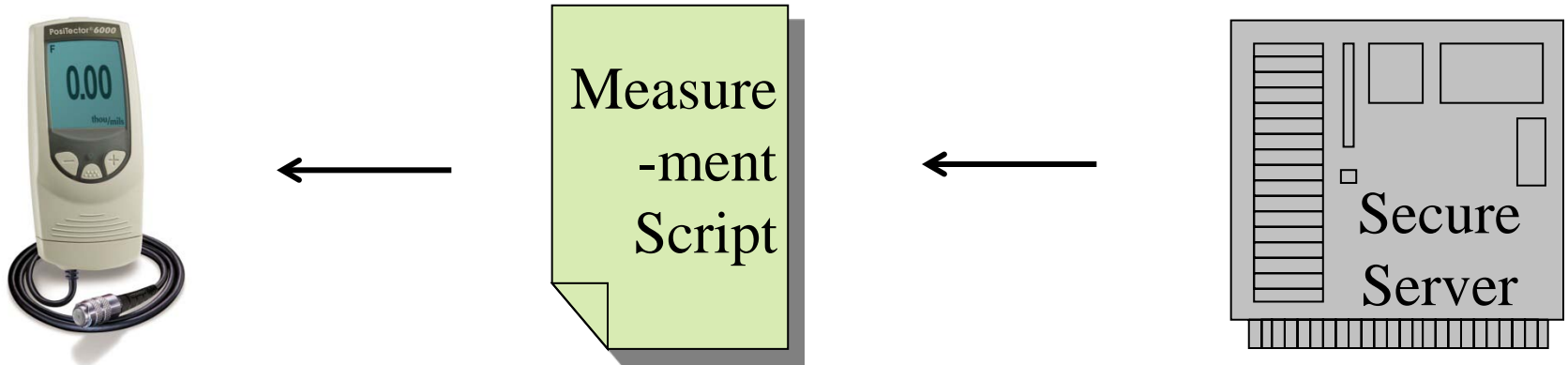
Gage software creates printed or digital reports.

Manually convert to a digital format for upload.

# QA Data Recording and Reporting

Digital

Option 4  
Step 1



Server generates a series of pictorial and/or textual prompts written by a director for the specific job.

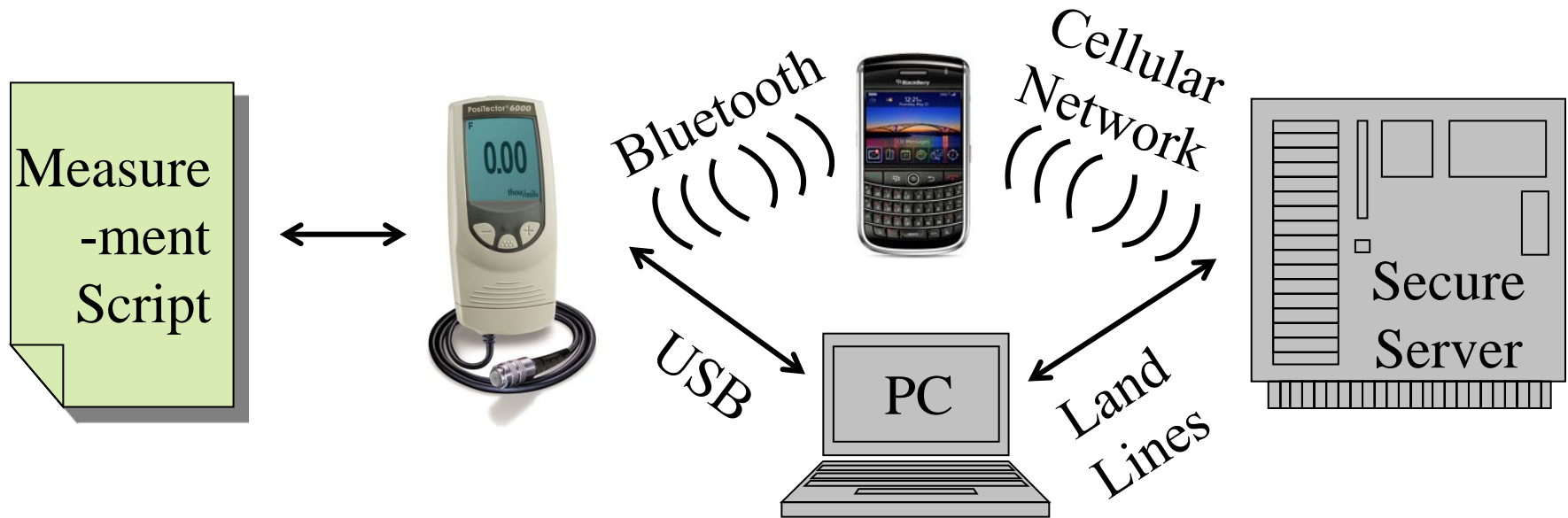
(following a new ASTM practice?)

The measuring instrument downloads the prompts from the server.

# QA Data Recording and Reporting

Digital

Option 4  
Step 2



User follows gage prompts from the downloaded measurement script. Each reading is uploaded live to the server in a packet or cached and uploaded when a link is established.